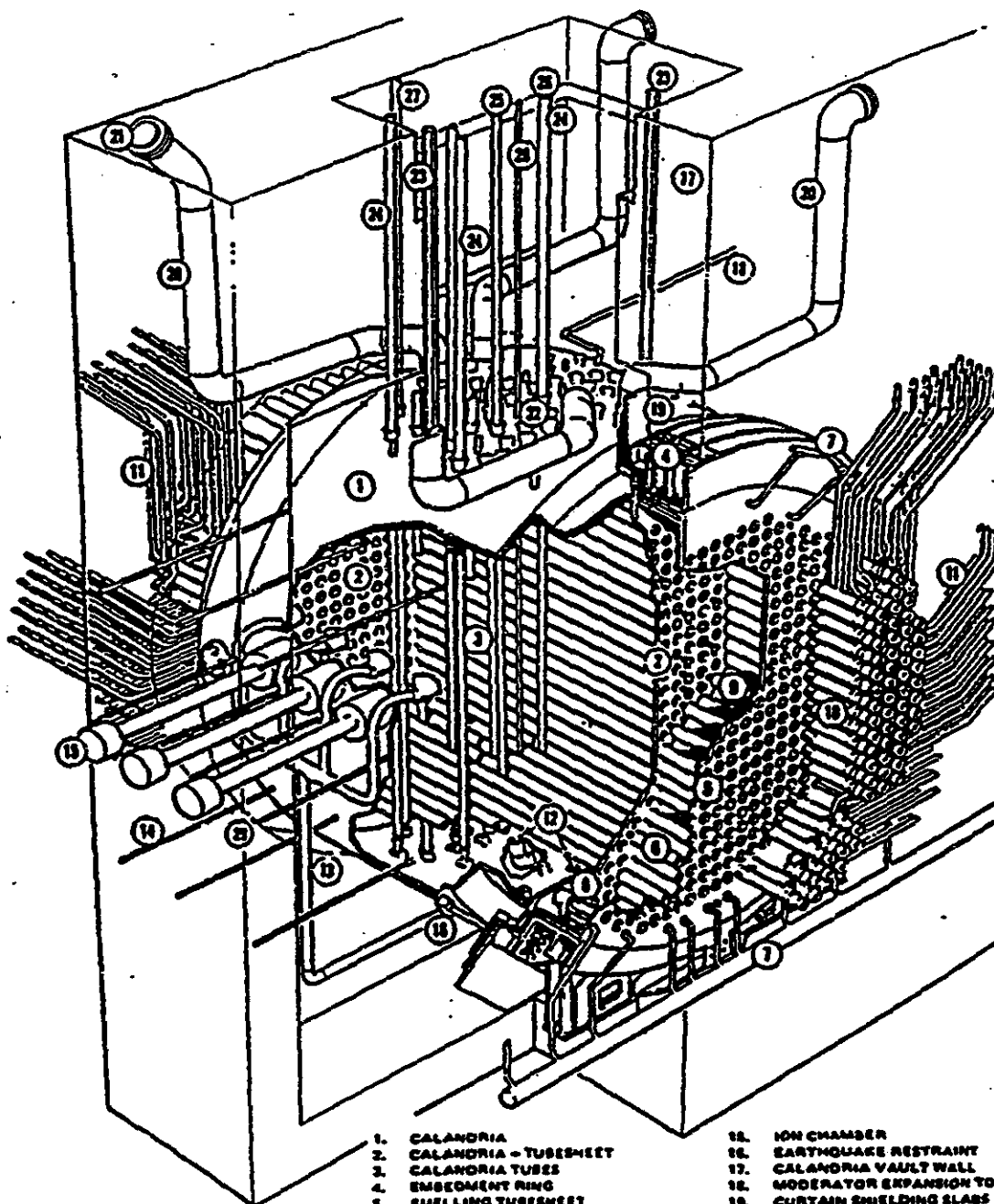


Figure 6-1 Relationships of RCU's to Shutdown and Regulating Systems



- | | |
|-----------------------------------|--------------------------------------|
| 1. CALANDRIA TUBESHEET | 15. ION CHAMBER |
| 2. CALANDRIA TUBES | 16. EARTHQUAKE RESTRAINT |
| 3. CALANDRIA TUBES | 17. CALANDRIA VAULT WALL |
| 4. EMBEDMENT RING | 18. MODERATOR EXPANSION TO HEADTANK |
| 5. FUELLING TUBESHEET | 19. CURTAIN SHIELDING SLABS |
| 6. END SHIELD LATTICE TUBES | 20. PRESSURE RELIEF PIPES |
| 7. END SHIELD COOLING PIPES | 21. RUPTURE DISC |
| 8. INLET-OUTLET STRAINER | 22. REACTIVITY CONTROL UNIT NOZZLES |
| 9. STEEL BALL SHIELDING | 23. VIEWING PORT |
| 10. END FITTINGS | 24. SHUTOFF UNIT |
| 11. FEEDER PIPES | 25. ADJUSTER UNIT |
| 12. MODERATOR OUTLET | 26. MECHANICAL CONTROL ASSEMBLY UNIT |
| 13. MODERATOR INLET | 27. LIQUID ZONE CONTROL UNIT |
| 14. HORIZONTAL FLUX DETECTOR UNIT | 28. VERTICAL FLUX DETECTOR UNIT |
| | 29. LIQUID INJECTION SHUTDOWN NOZZLE |

Desproc.f.wpd

Figure 6-2 Reactor Assembly

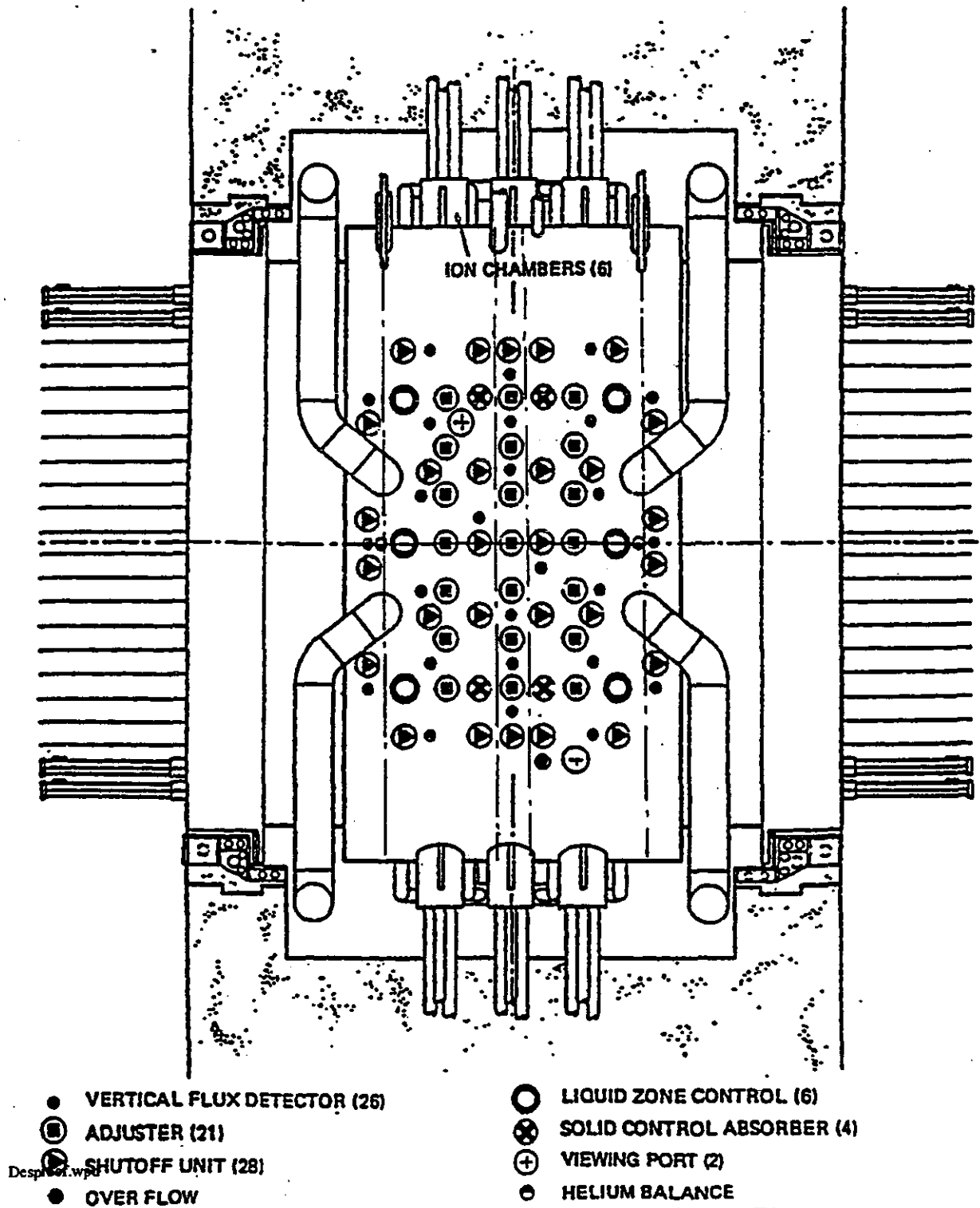


Figure 6-3 Reactor General Arrangement - Plan

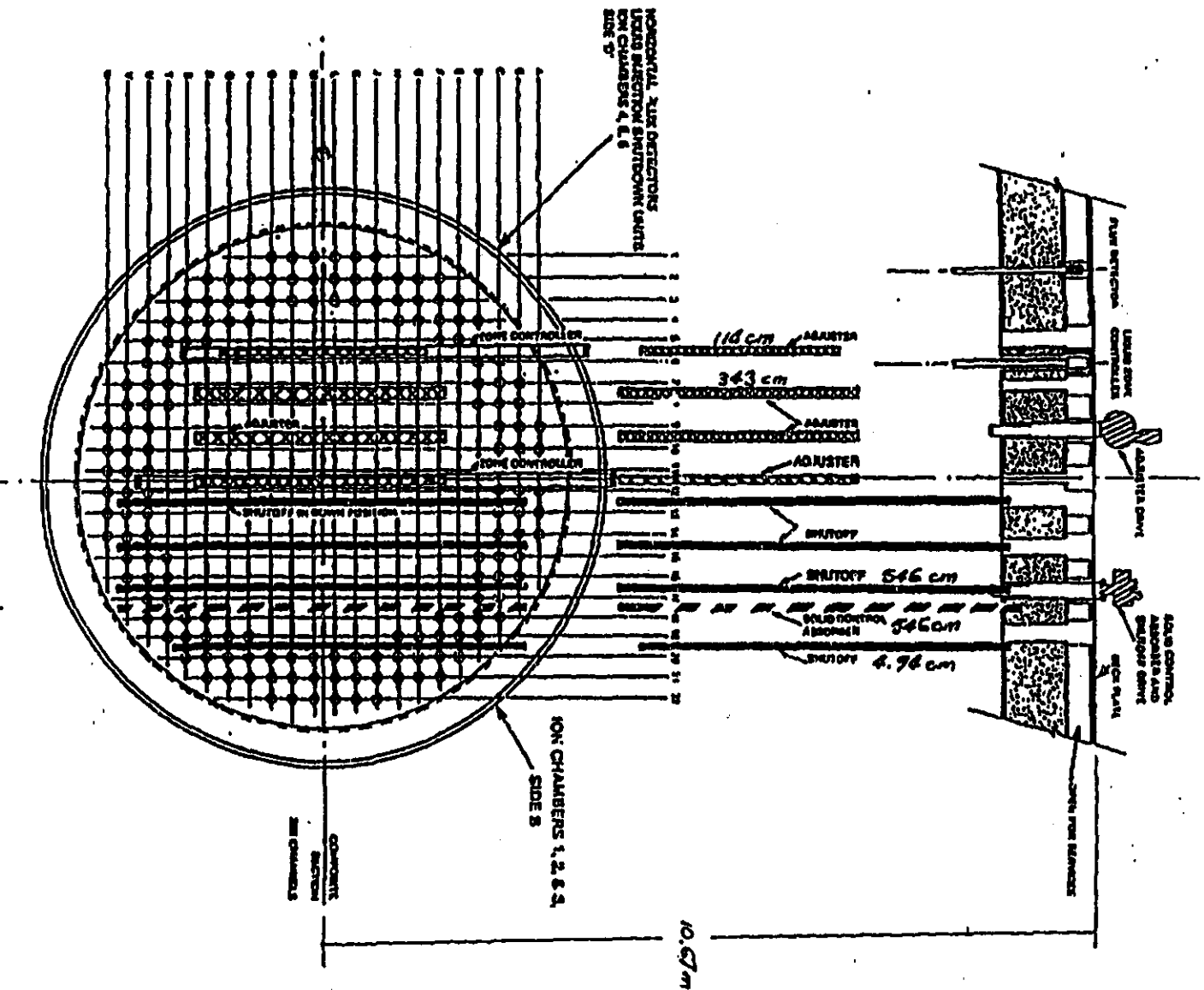


Figure 6-4 Reactivity Control Unit - Locations View on C-Face

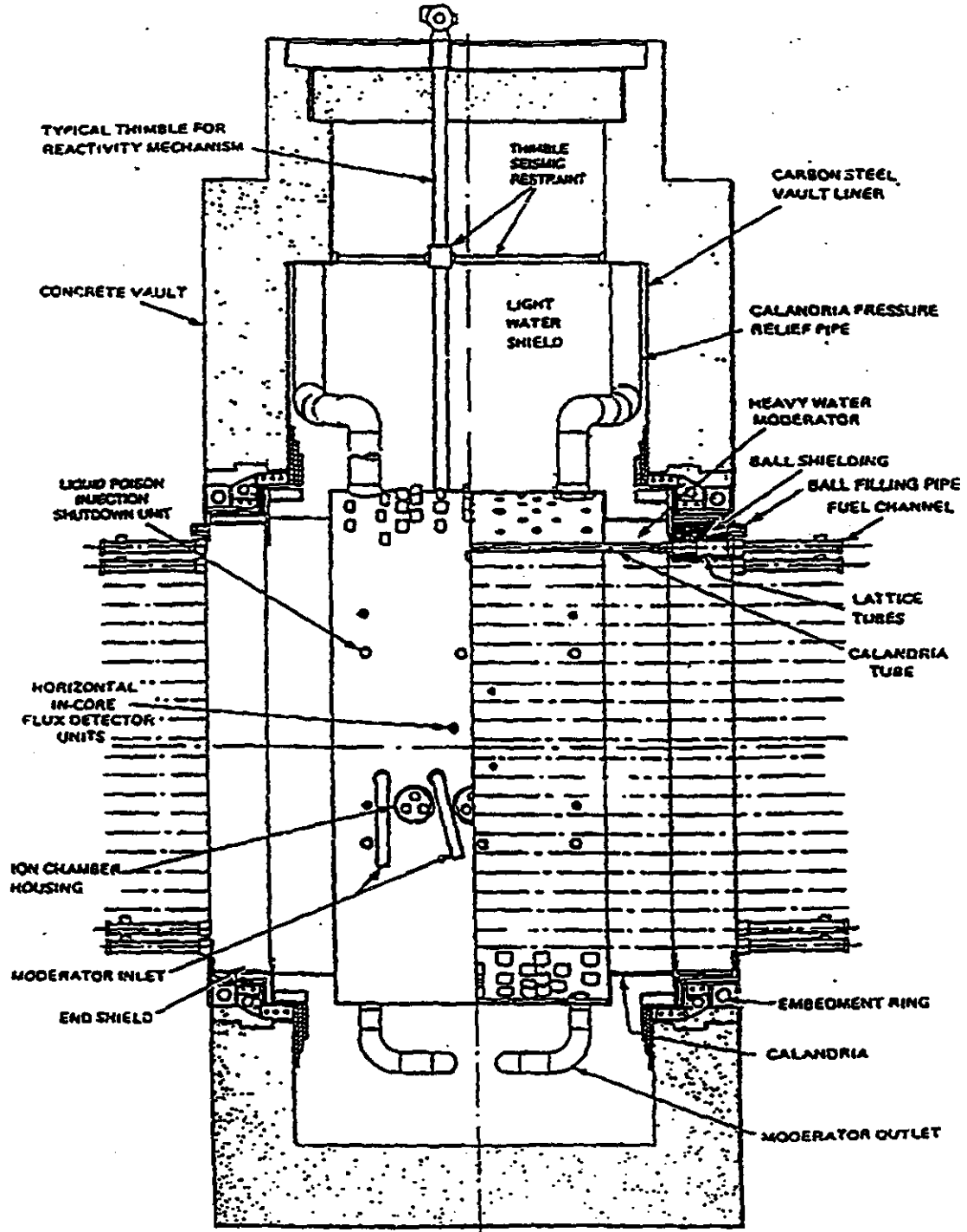


Figure 6-5 Reactor General Arrangement (Section)

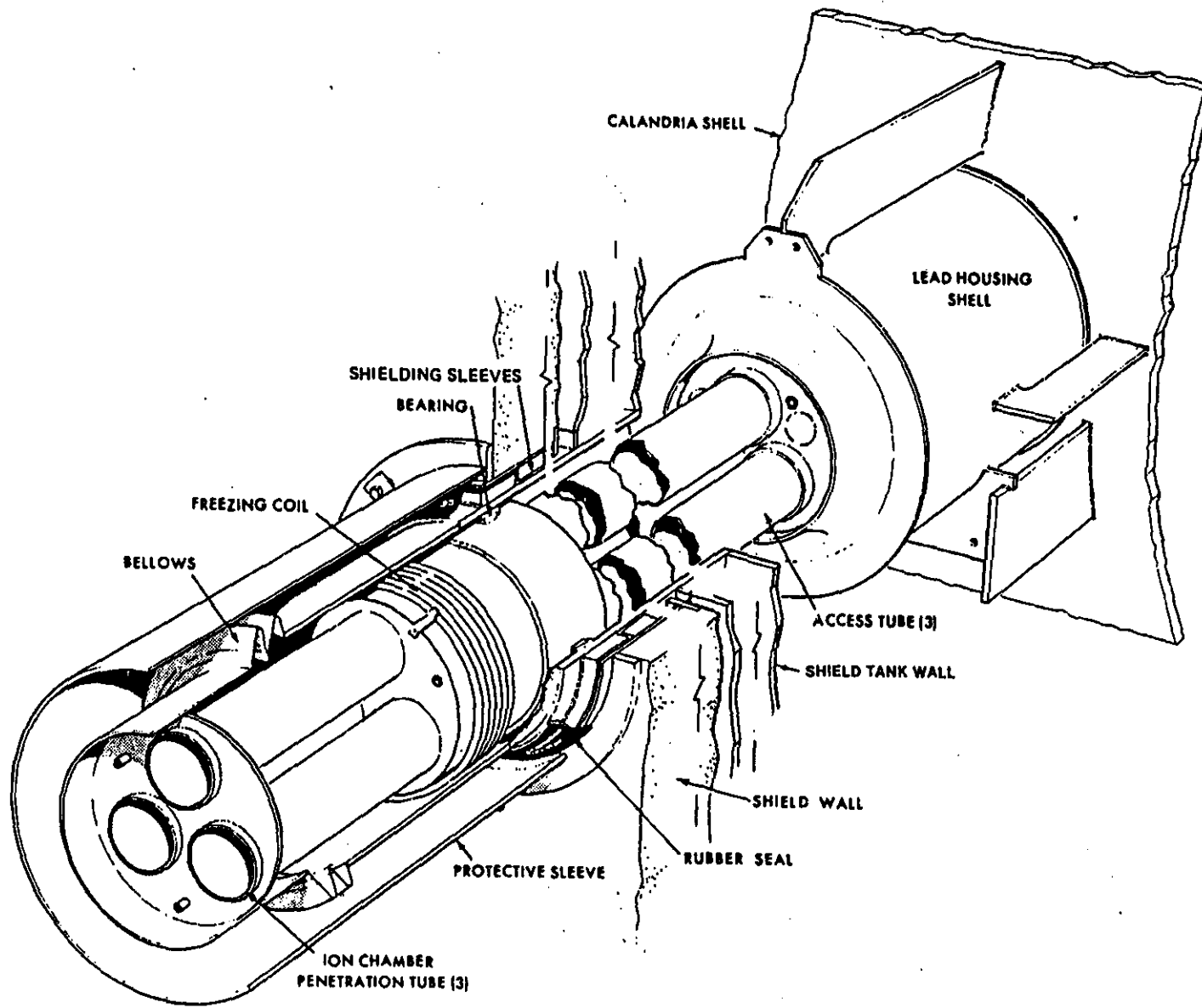


Figure 6-6 Typical Ion Chamber Arrangement

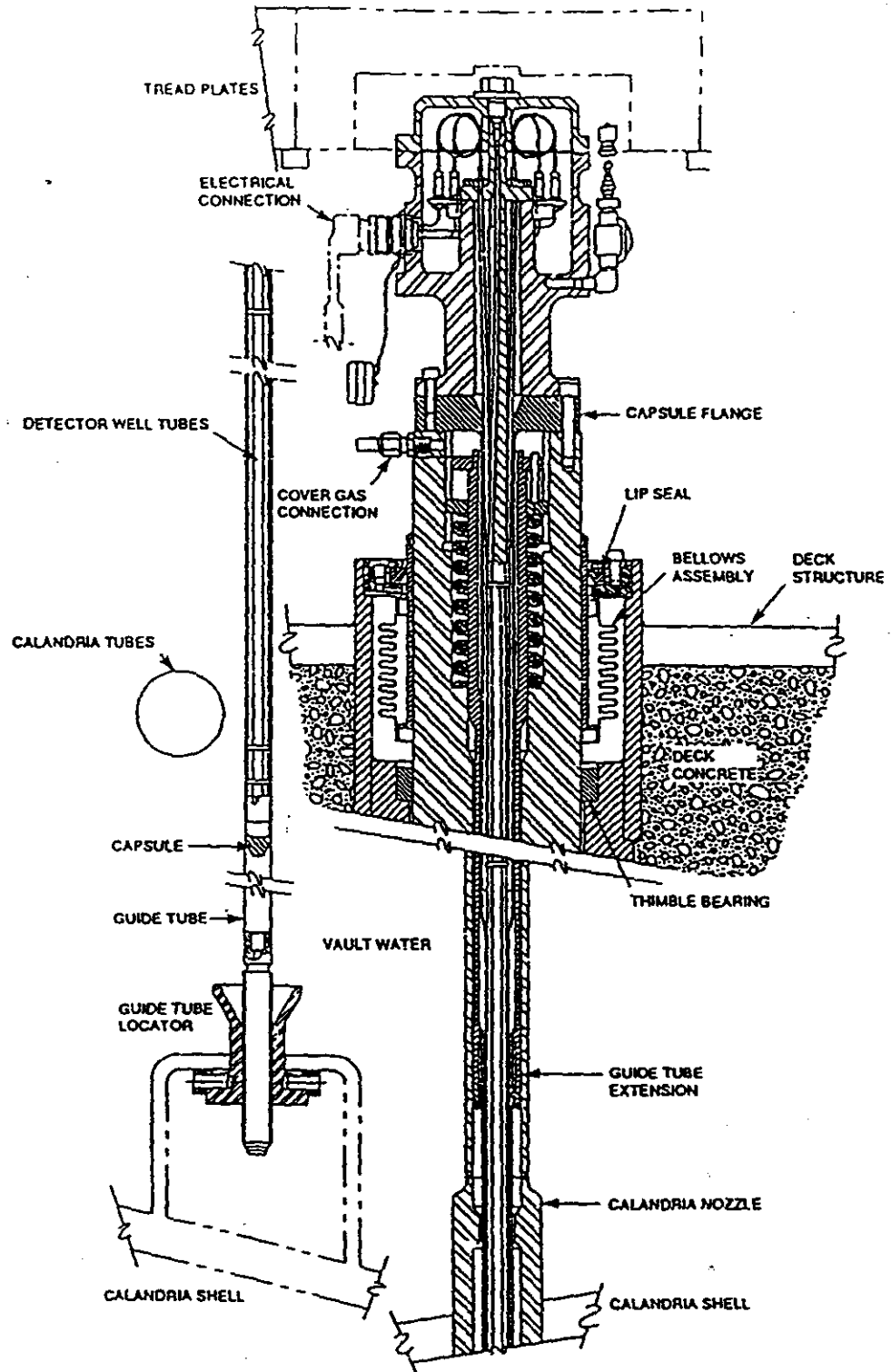


Figure 6-7 CANDU 6 Vertical Flux Detector Unit

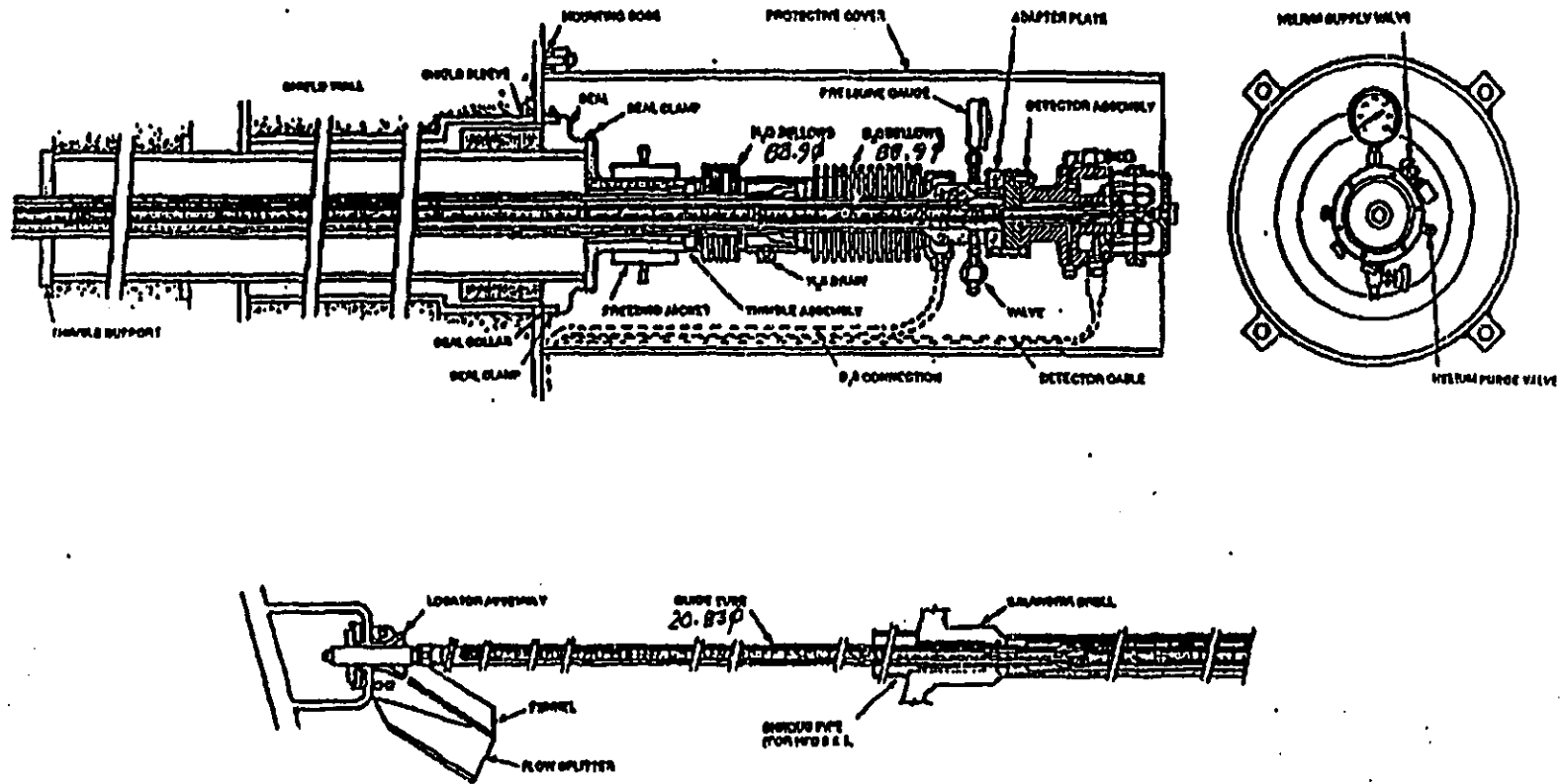
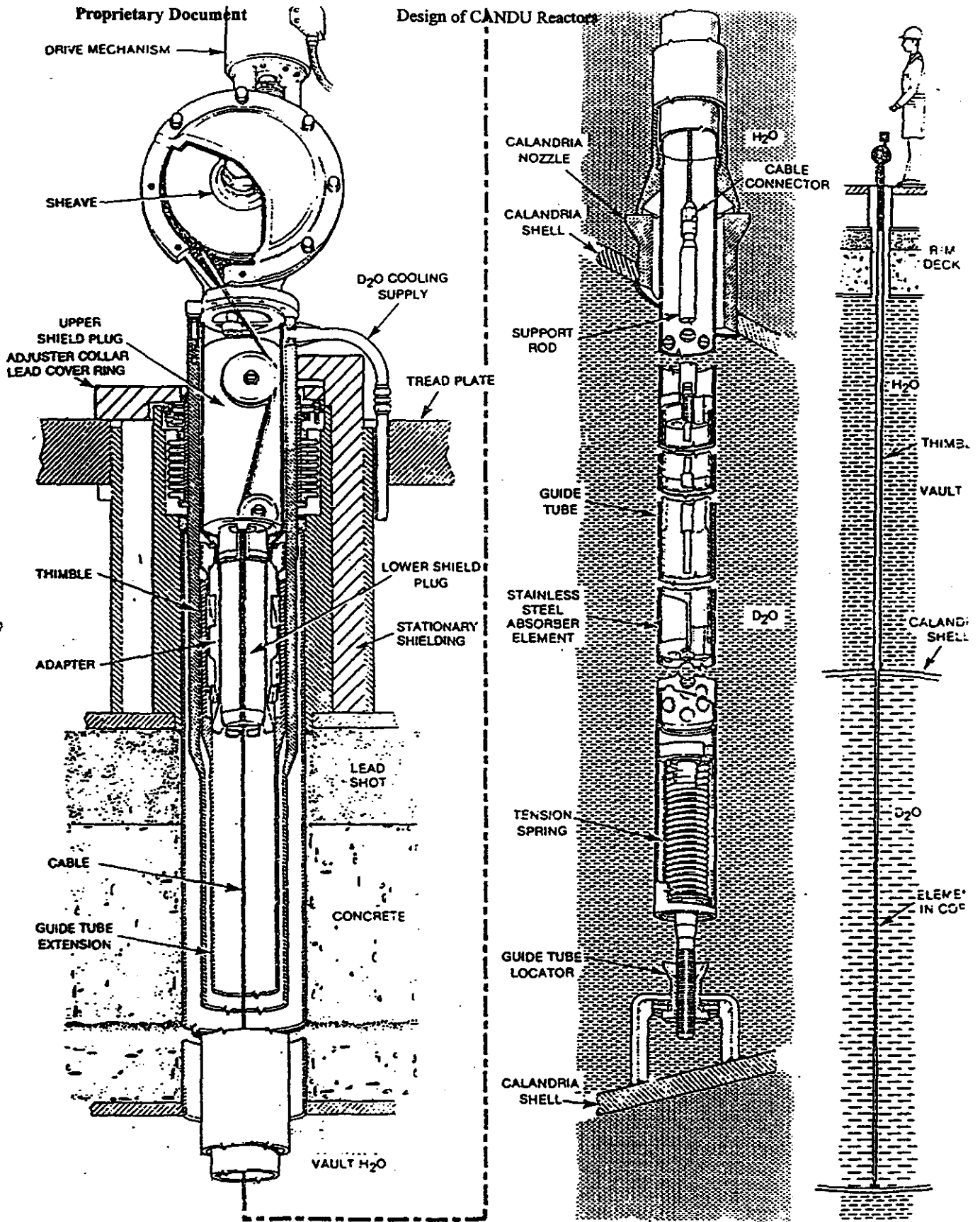


Figure 6-8 Horizontal Flux Detector Unit



Desproc.f.wpd

Figure 6-9 Adjuster Unit

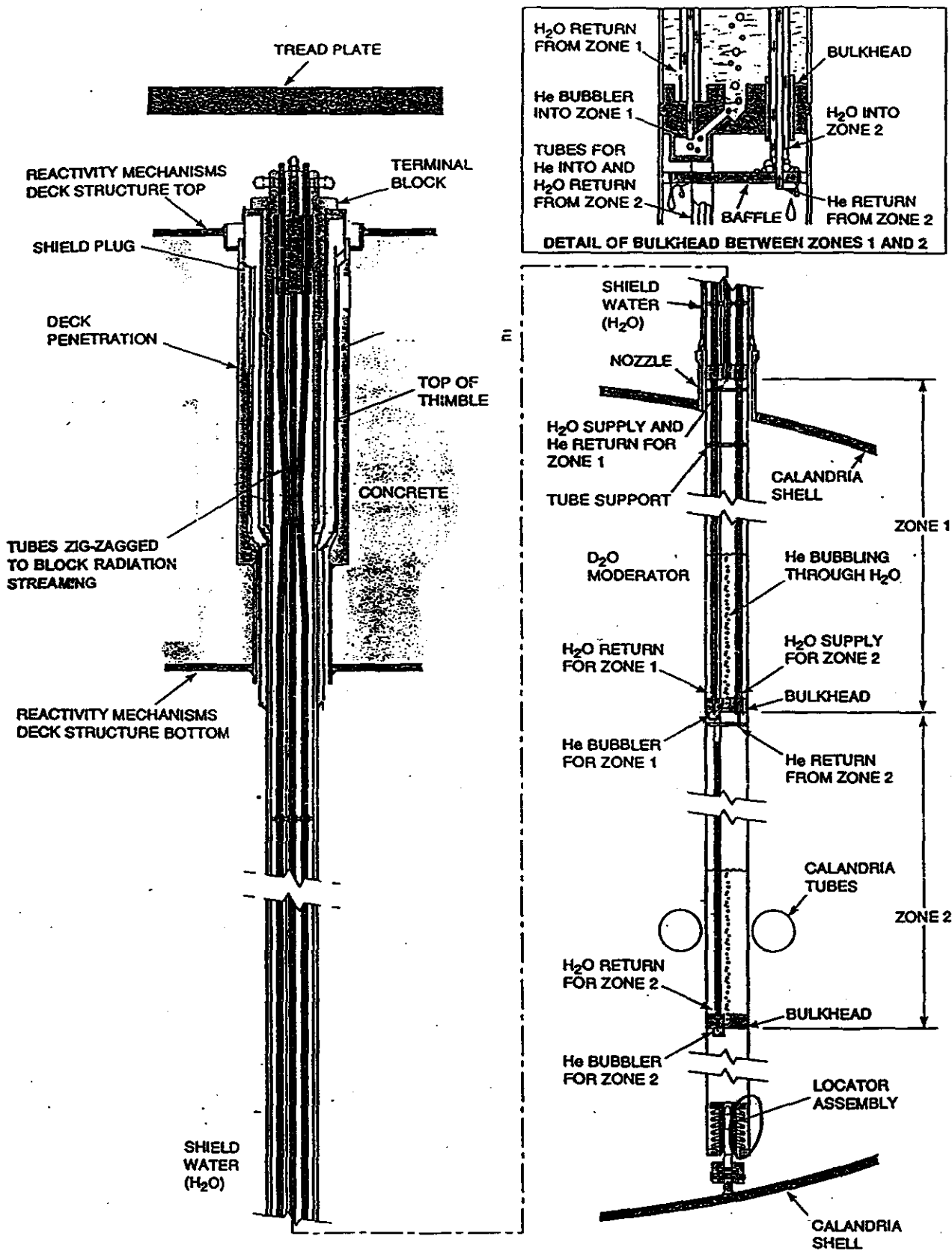


Figure 6-10 Liquid Zone Control Unit (2 Zone)

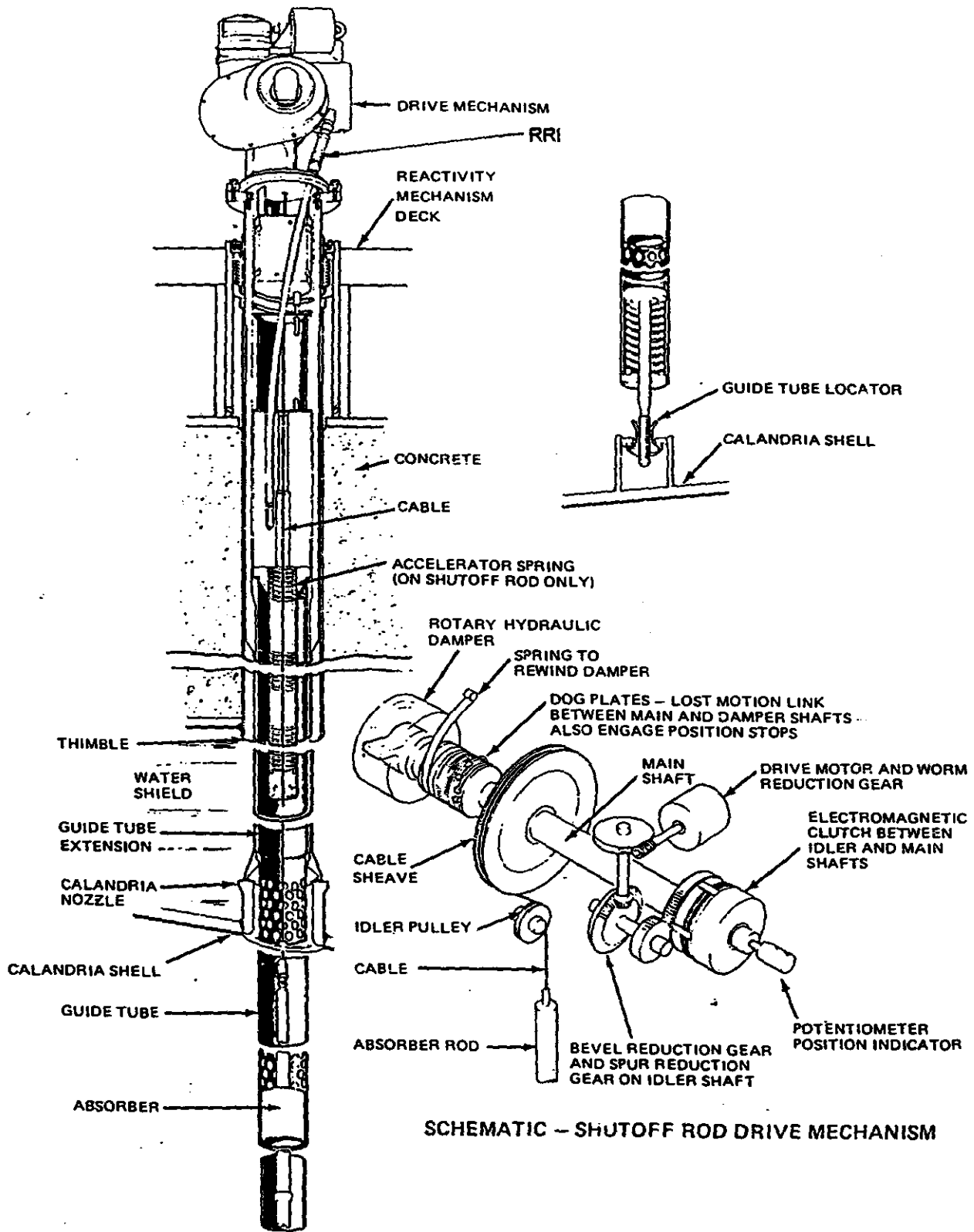


Figure 6-11 Shutoff and Solid Control Absorber Unit

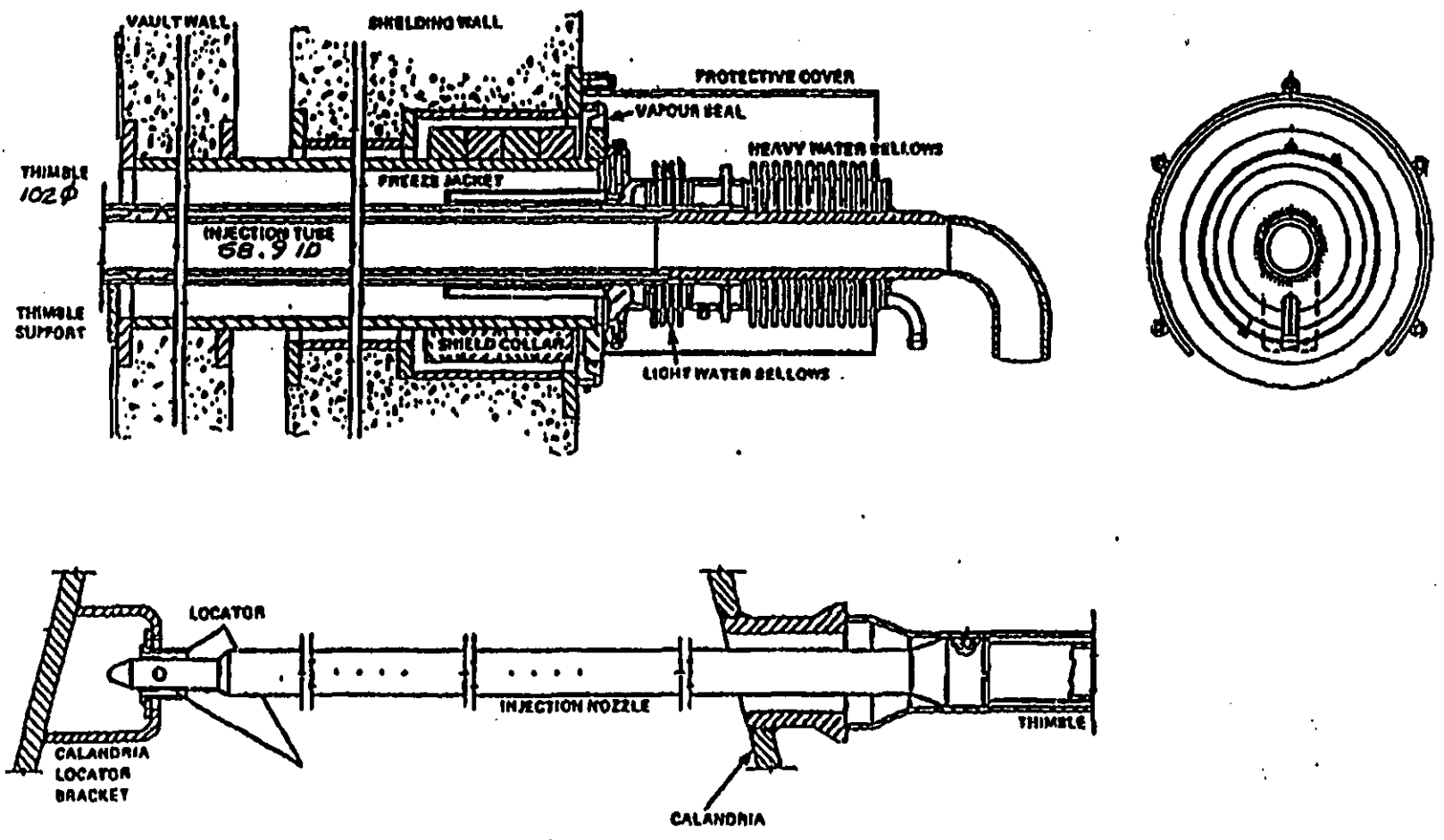


Figure 6-12 Liquid Injection Shutdown Unit

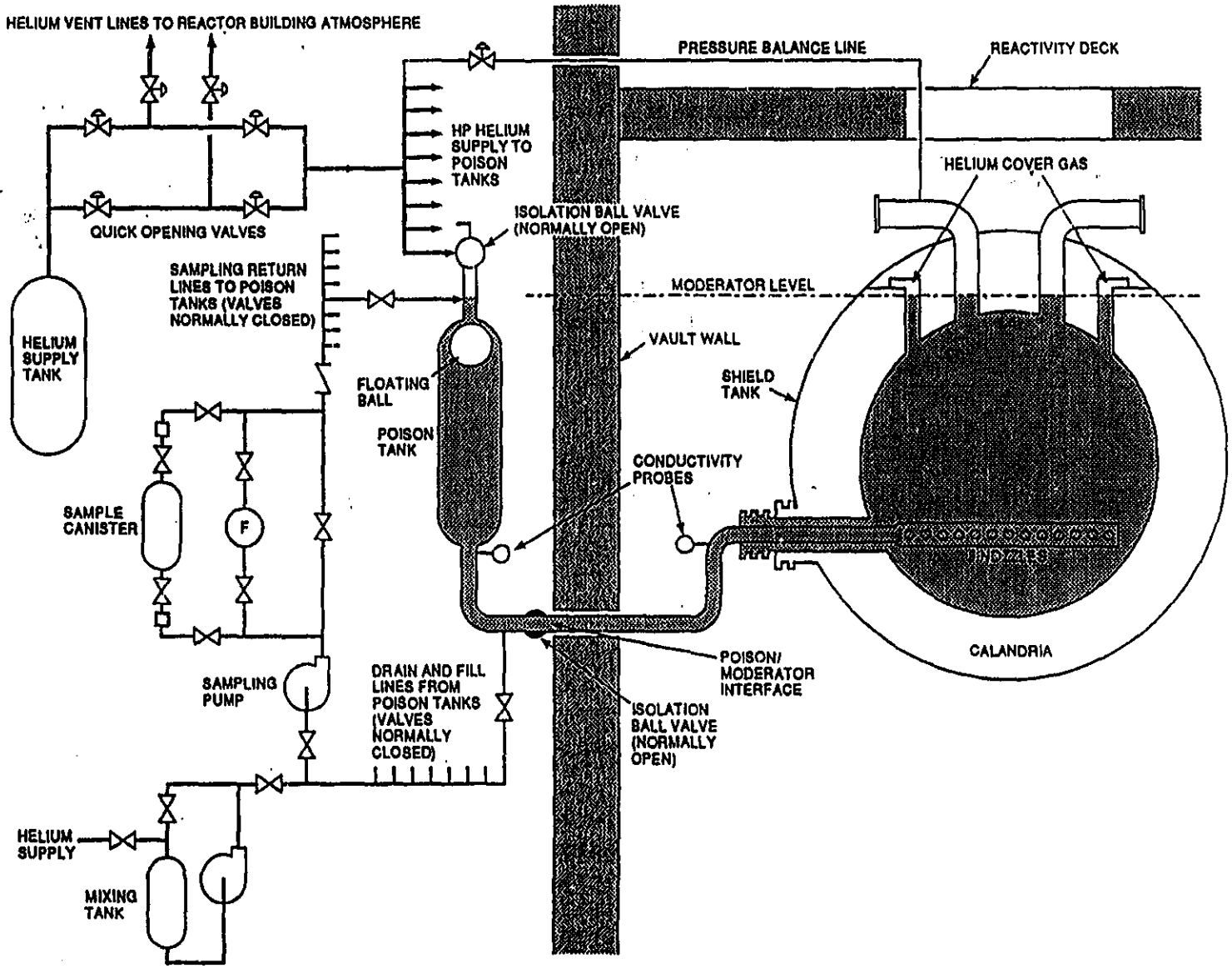


Figure 6-13 Shutdown System No. 2 Liquid Poison Injection System

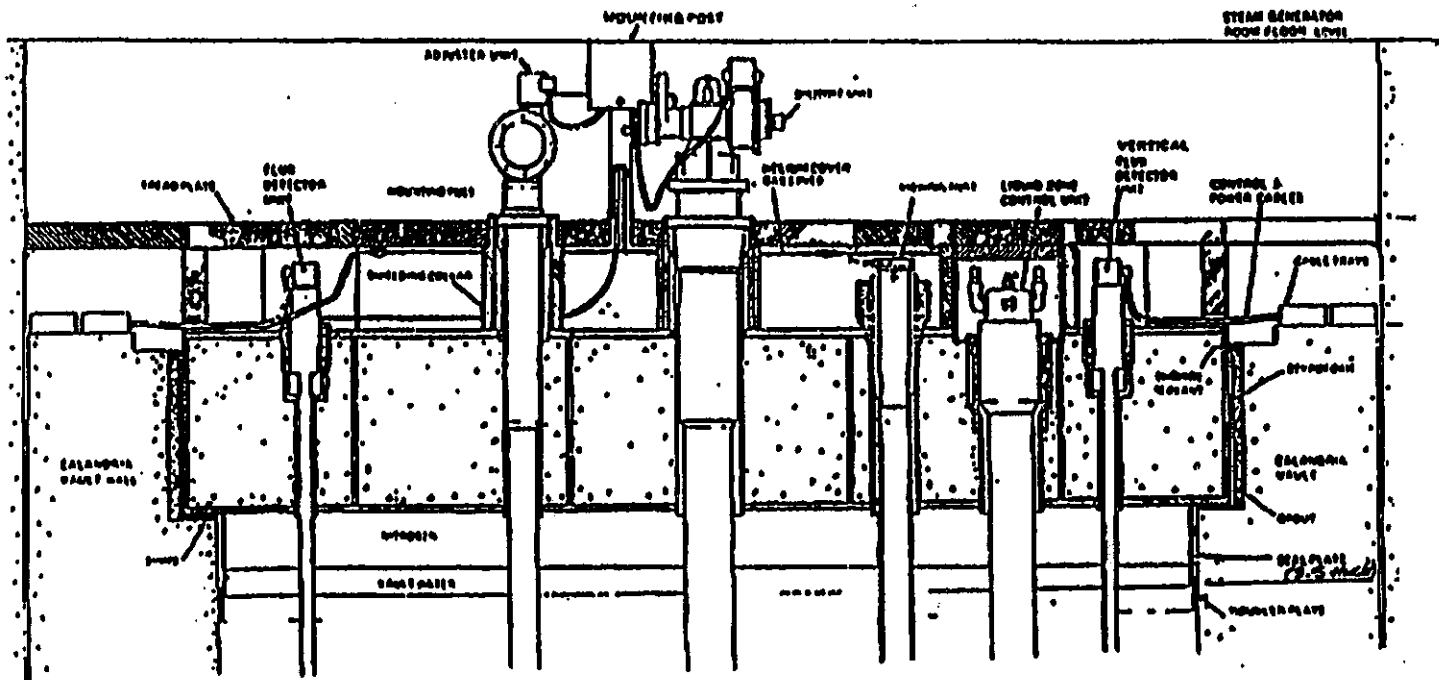


Figure 6-14 Reactivity Mechanism Deck

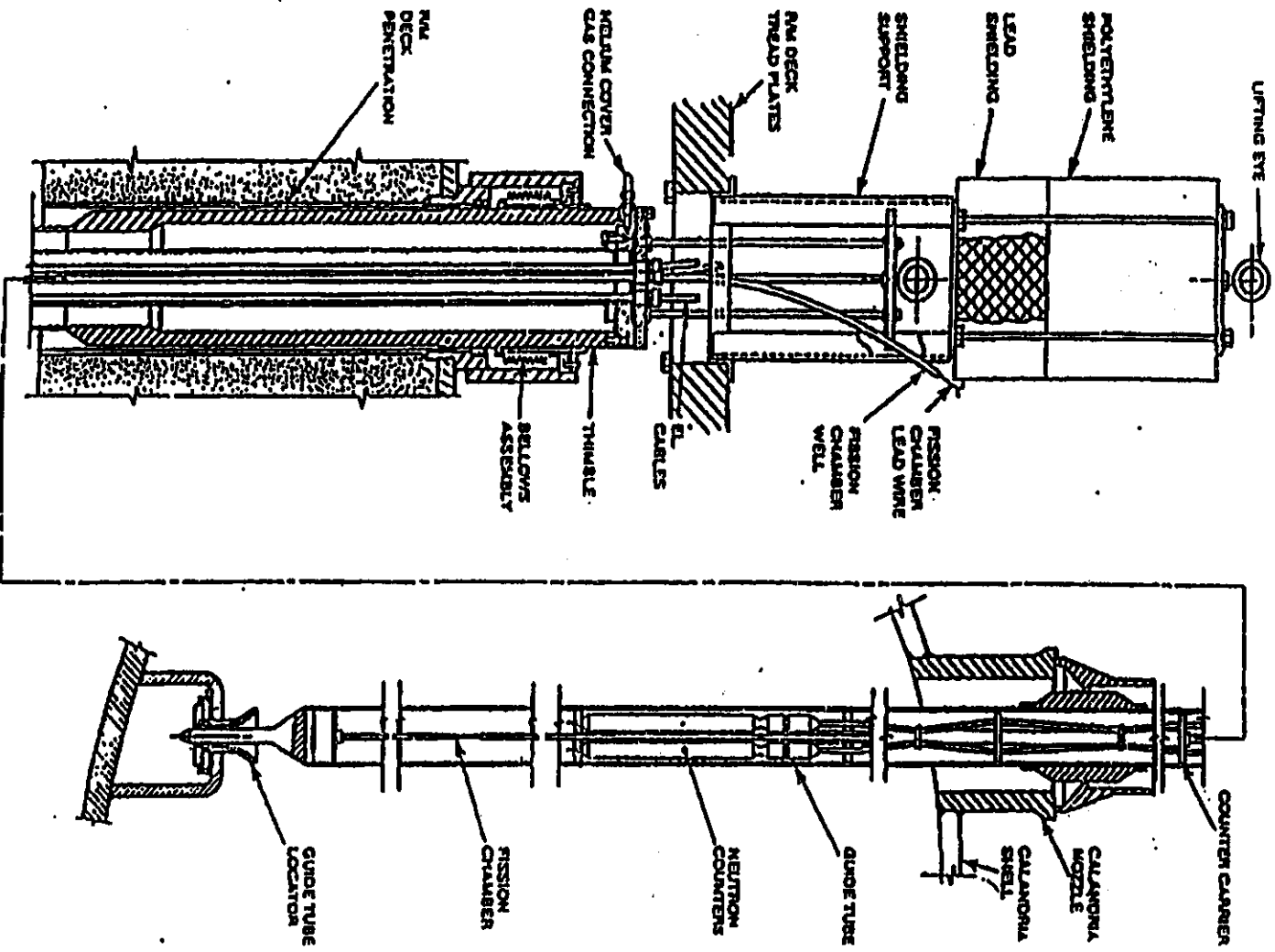
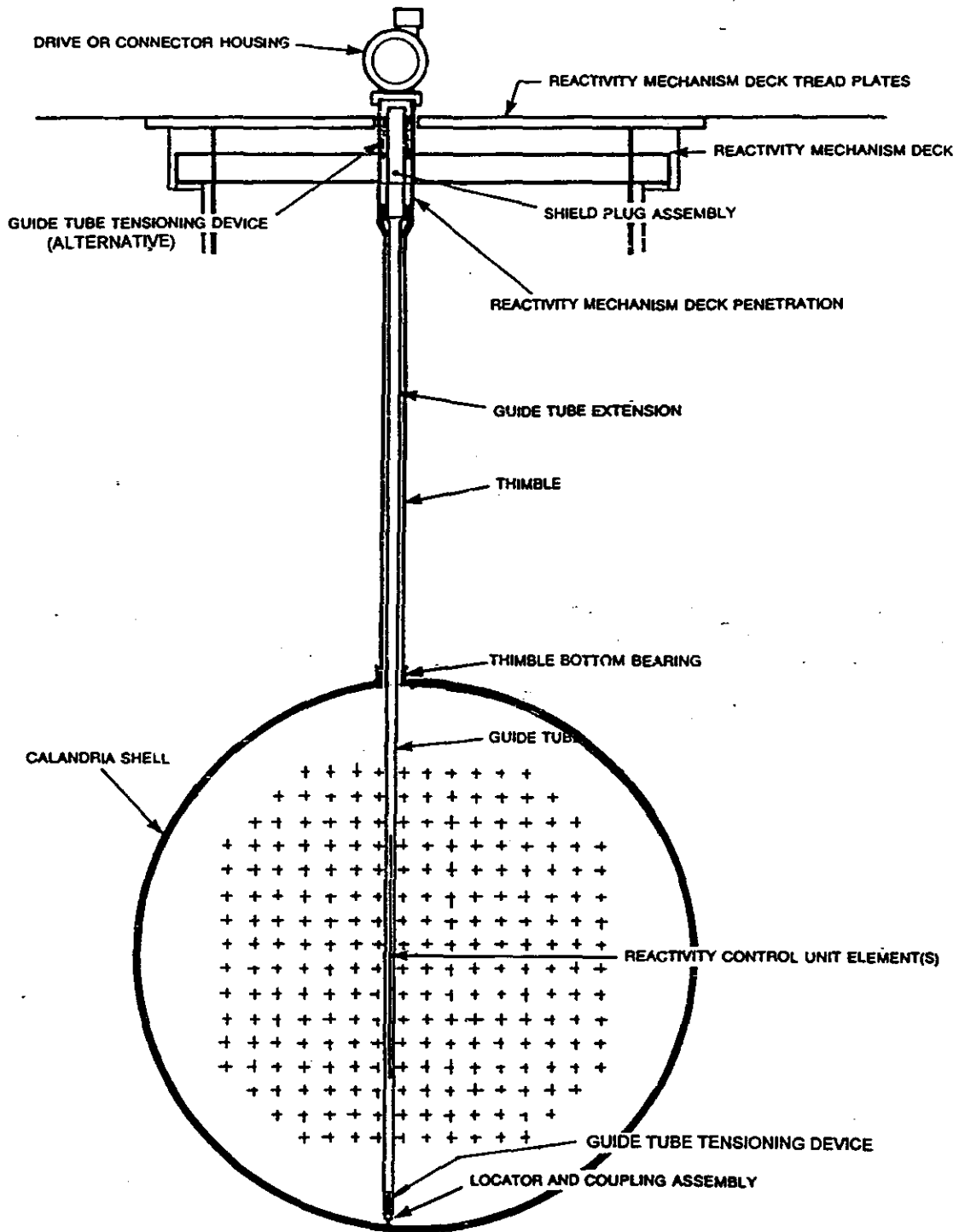
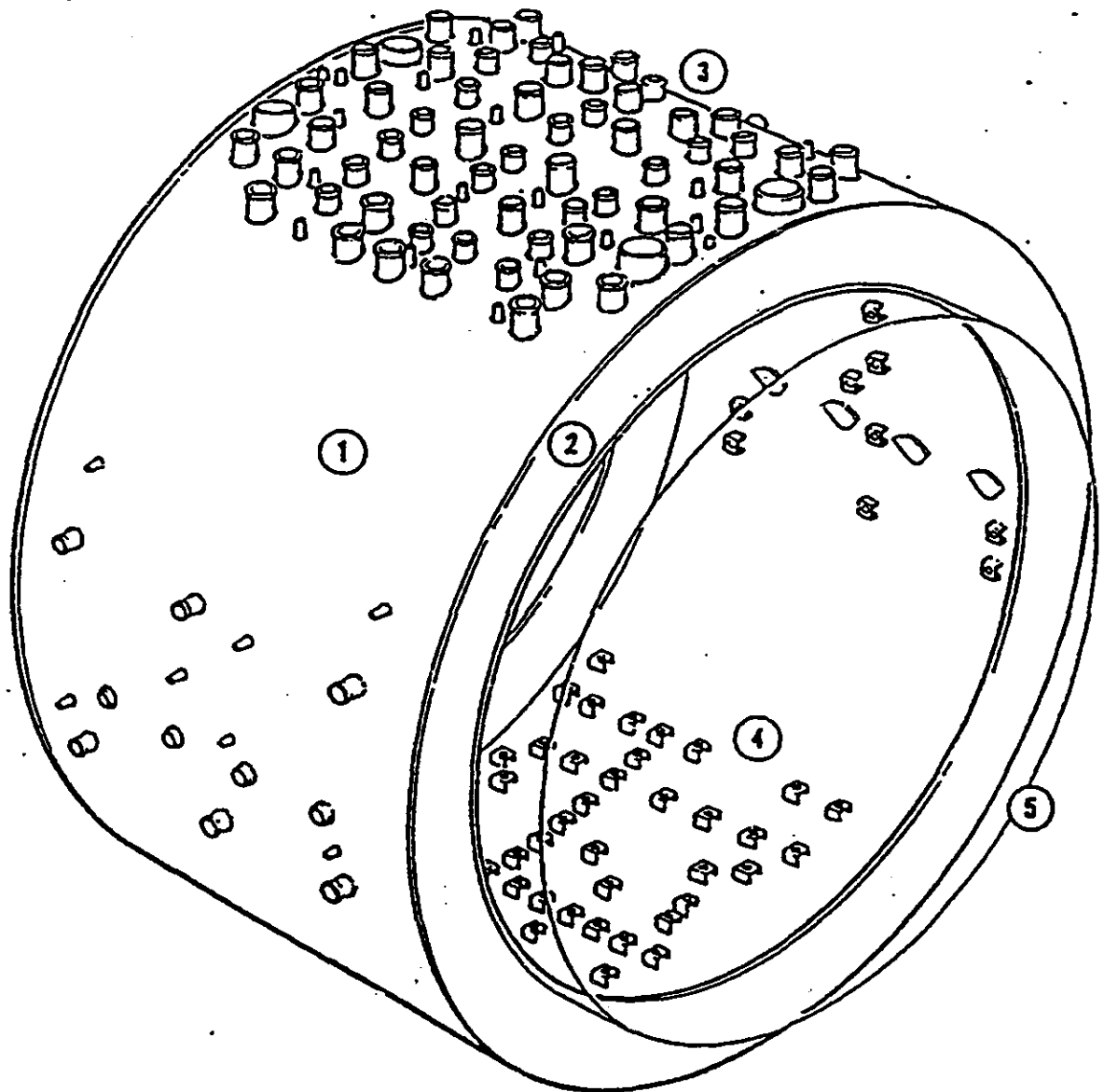


Figure 6-15 Start-up General Arrangement



Desproof.wpd
Figure 6-16 General Configuration of Vertical Reactivity Control Units



- 1 MAIN SHELL
 - 2 ANNULAR PLATE
 - 3 NOZZLE CONNECTIONS
 - 4 REACTIVITY CONTROL UNIT LOCATORS
 - 5 SUB-SHELL
- Desprocf.wpd

Figure 6-17 RCU Nozzles on Calandria Shell

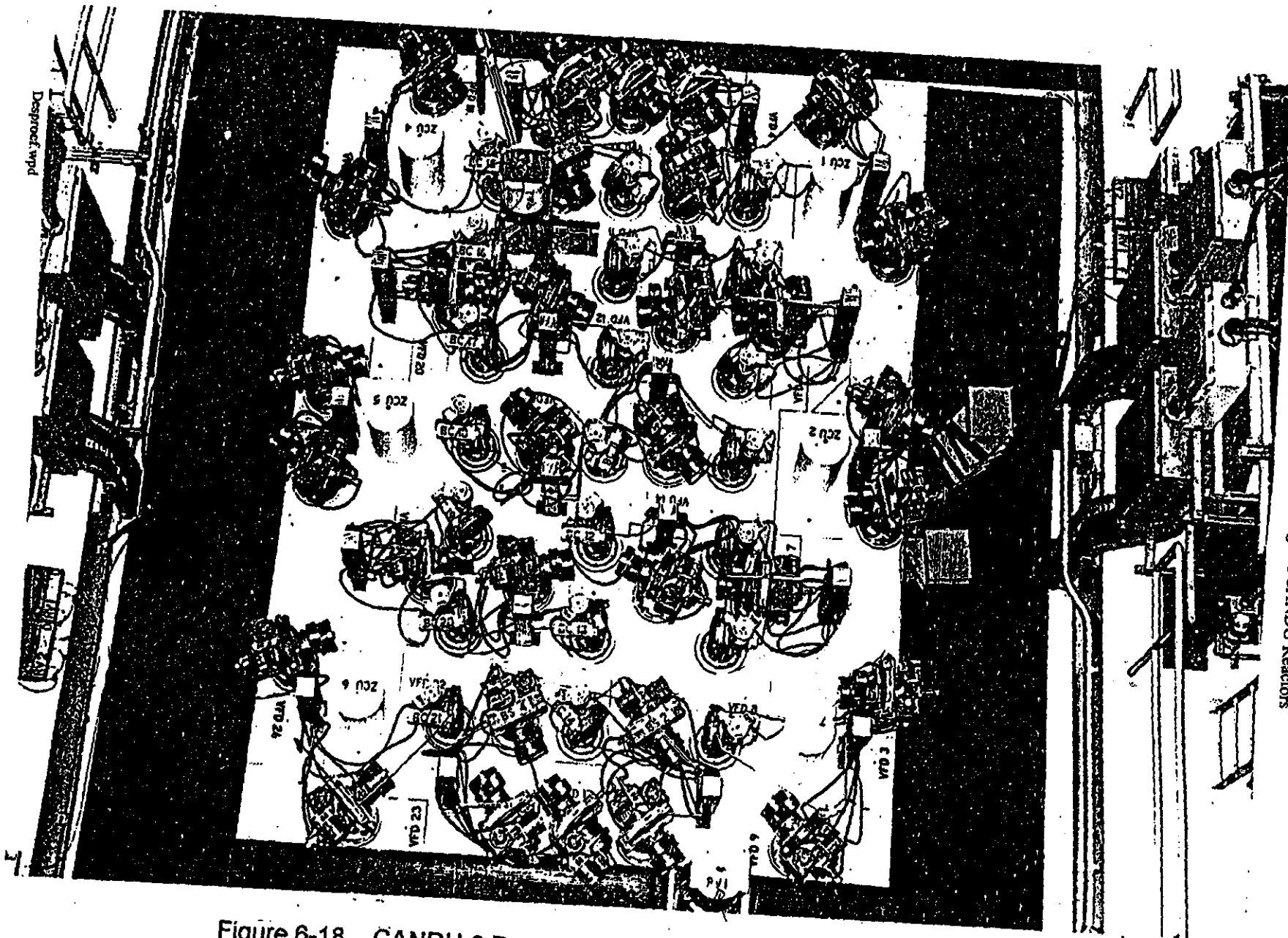
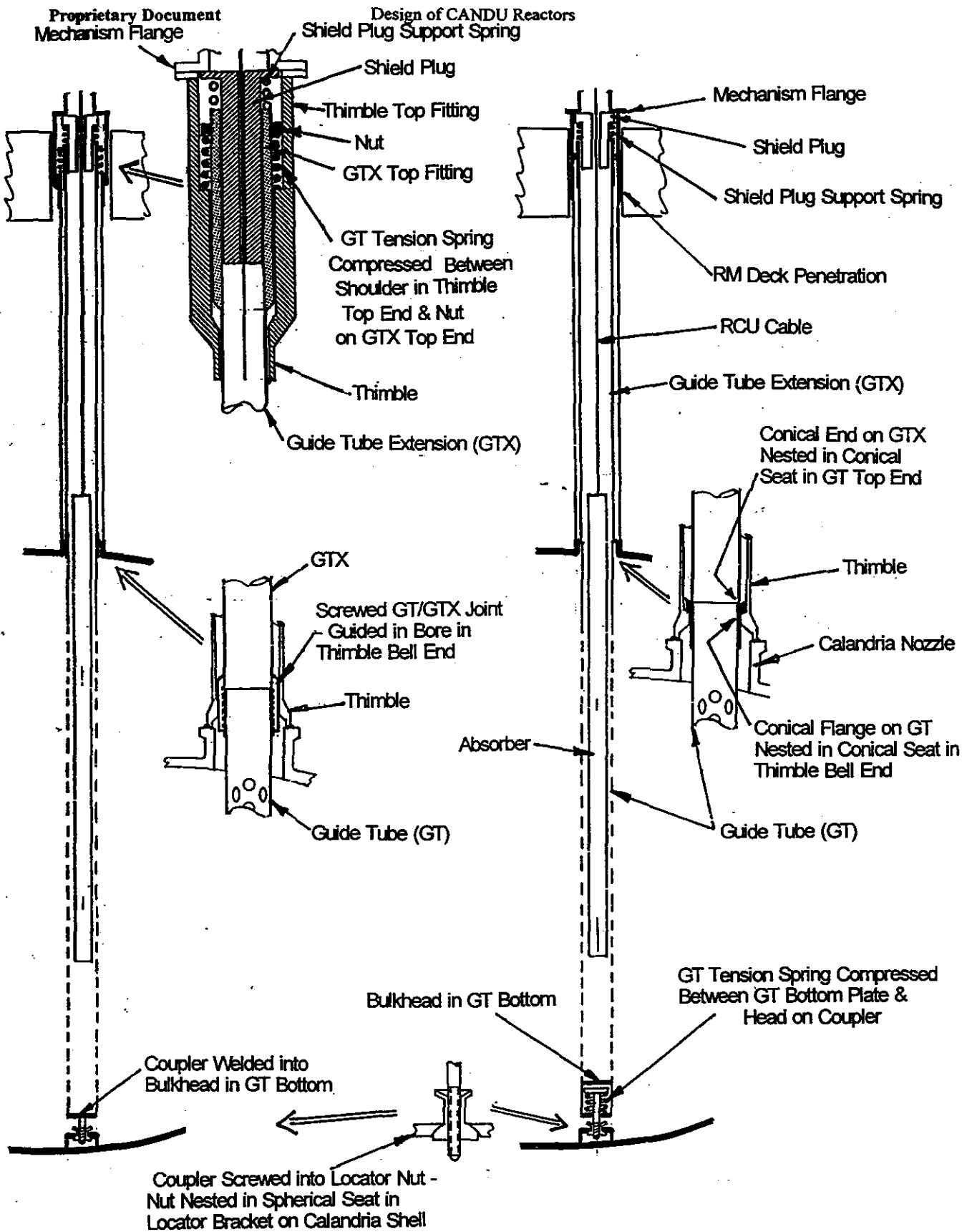


Figure 6-18 CANDU 6 Reactivity Mechanisms Deck Area



Desprocf.wpd

Figure 6-19 RCU Guide Tube Tensioning - New & Present Concepts

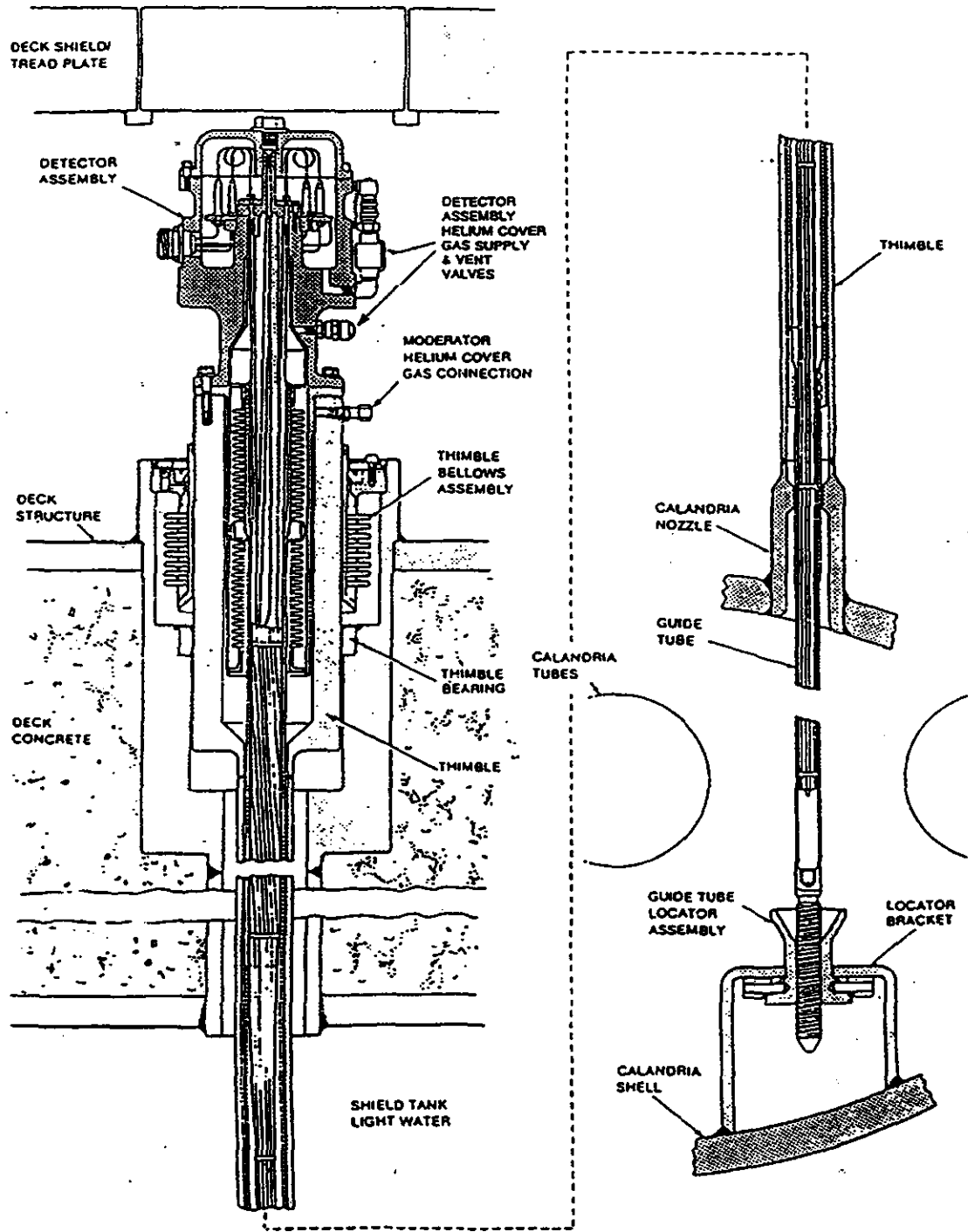


Figure 6-20 Bruce Vertical Flux Detector Unit General Arrangement

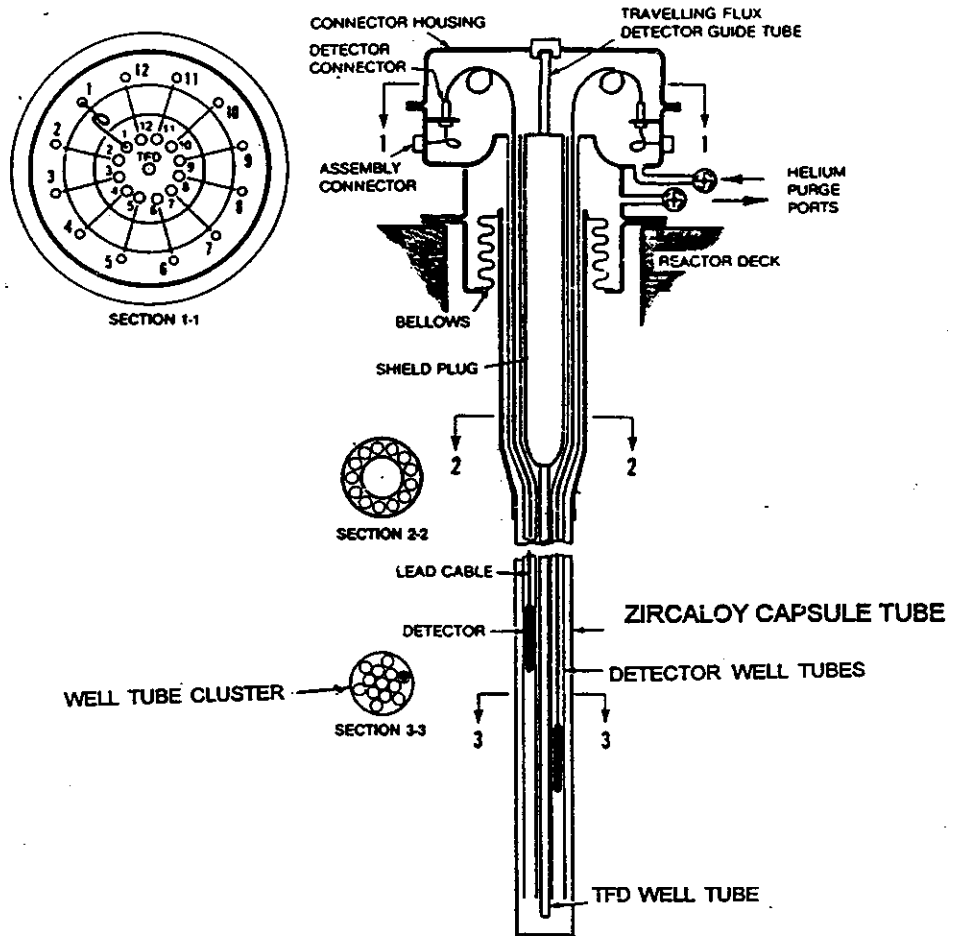


Figure 6-21 Design Concept of SIR Detector Assembly

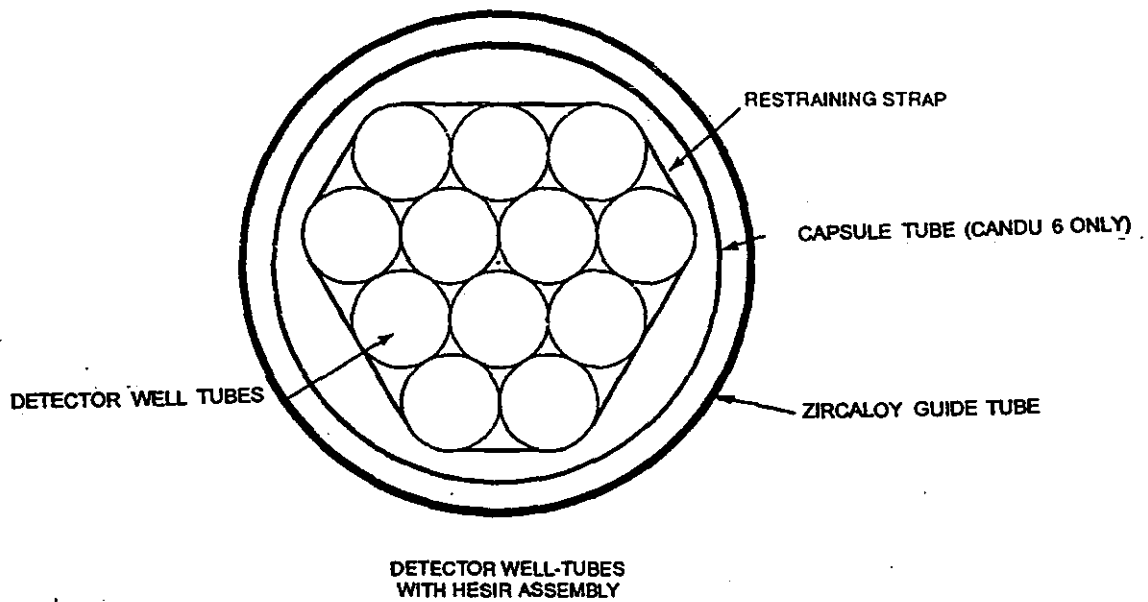
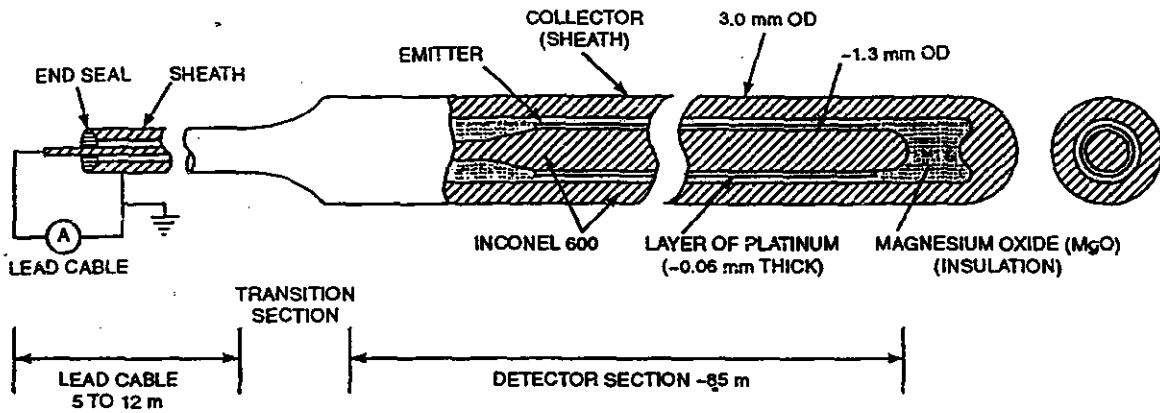


Figure 6-22 Pt-Clad SIR In-Core Flux Detector and Assembly Well-Tubes

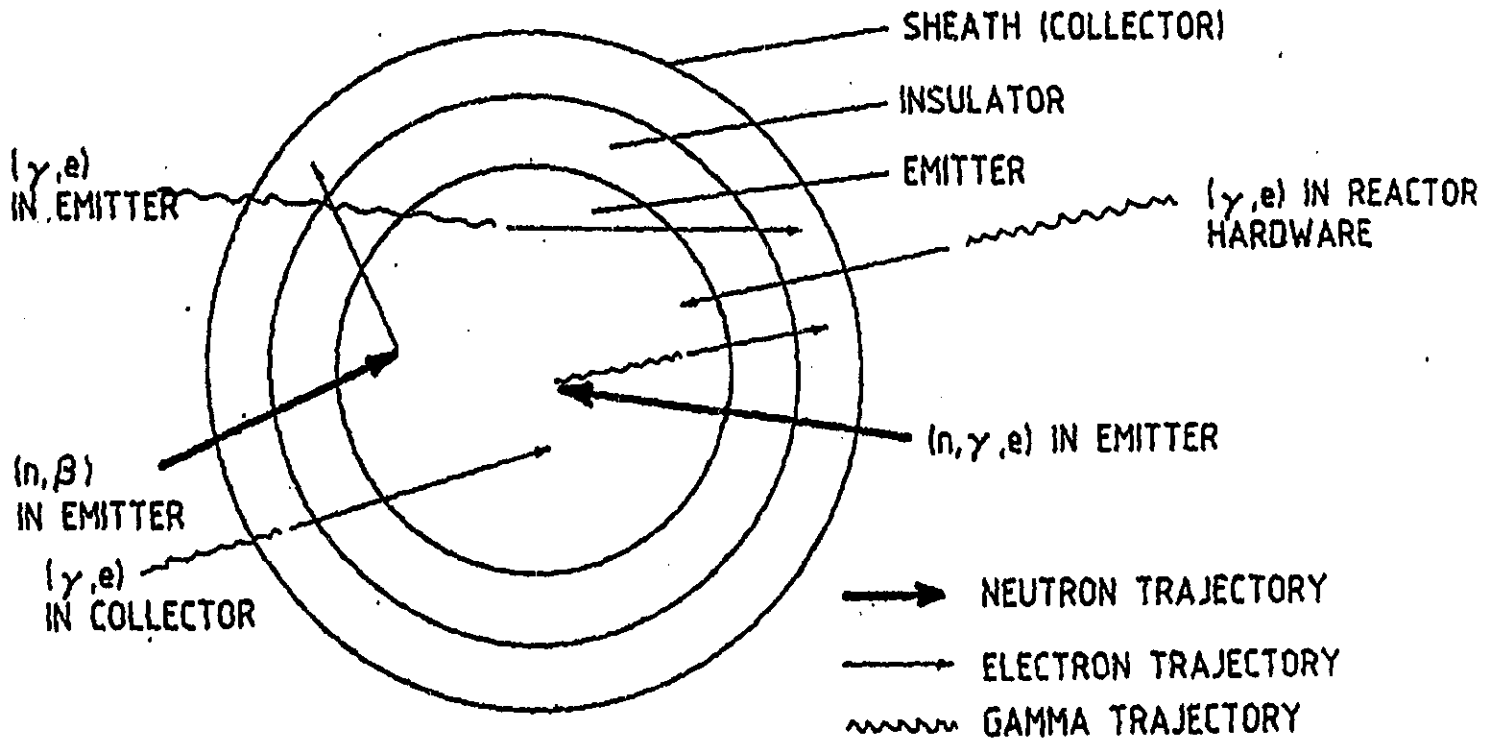


Figure 6-23 Atomic Interactions in an In-Core Flux Detector

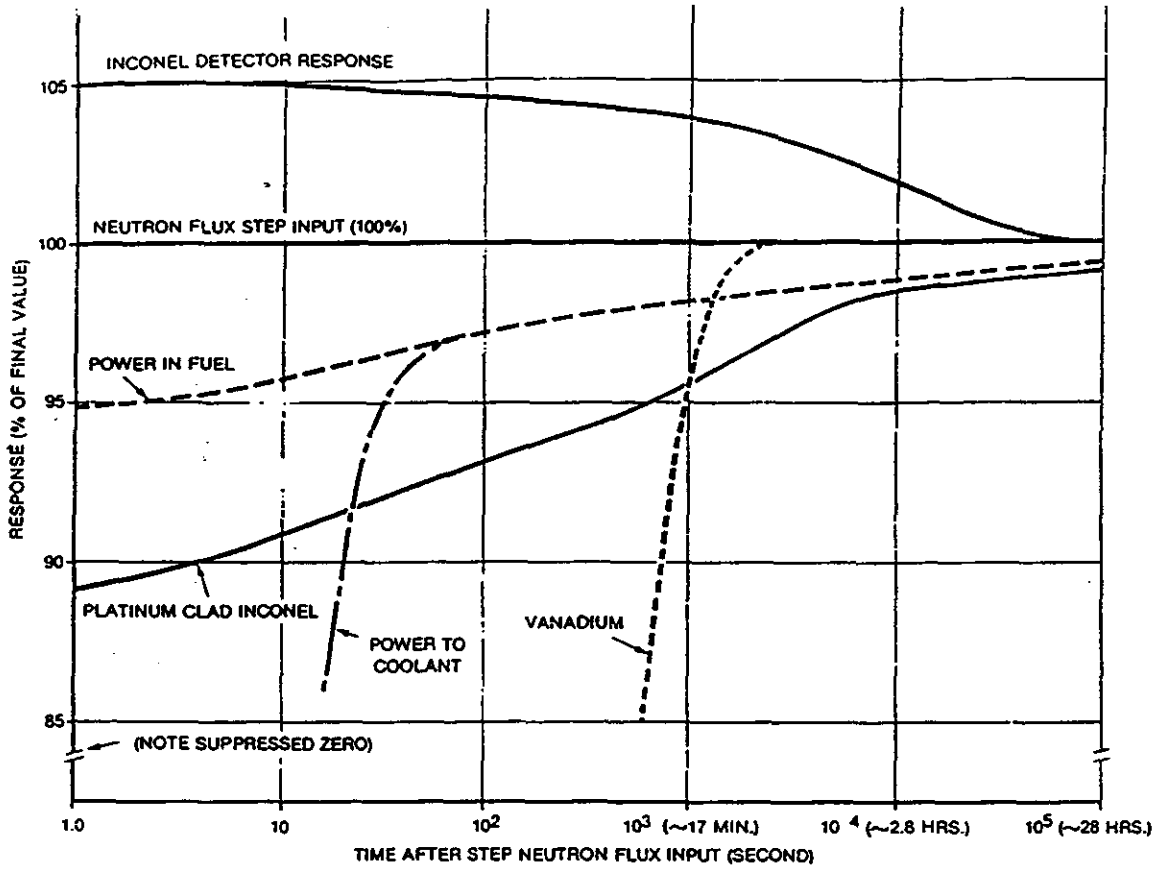
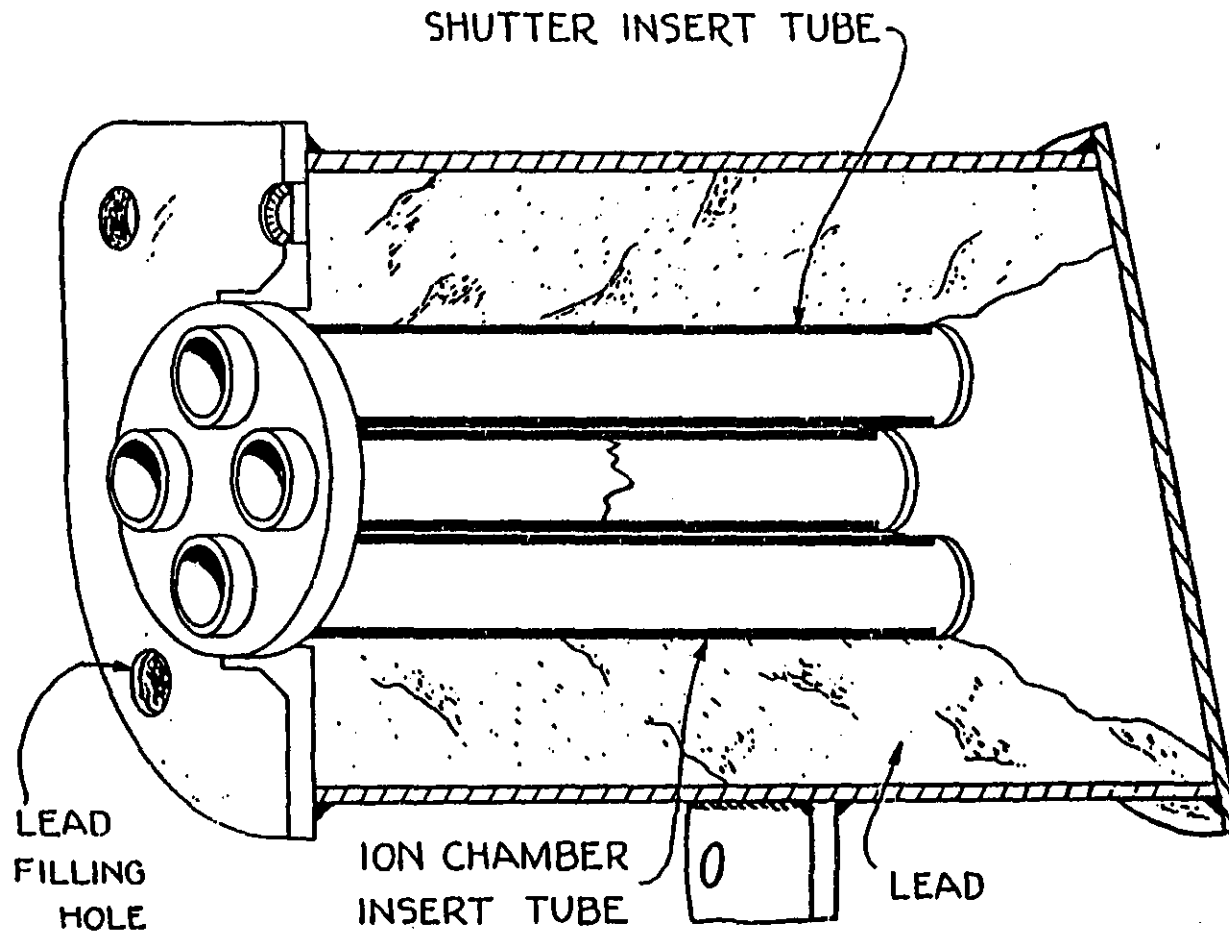


Figure 6-24 Dynamic Response of SIR Detectors



Desproct.wpd

Figure 6-25 Lead Housing

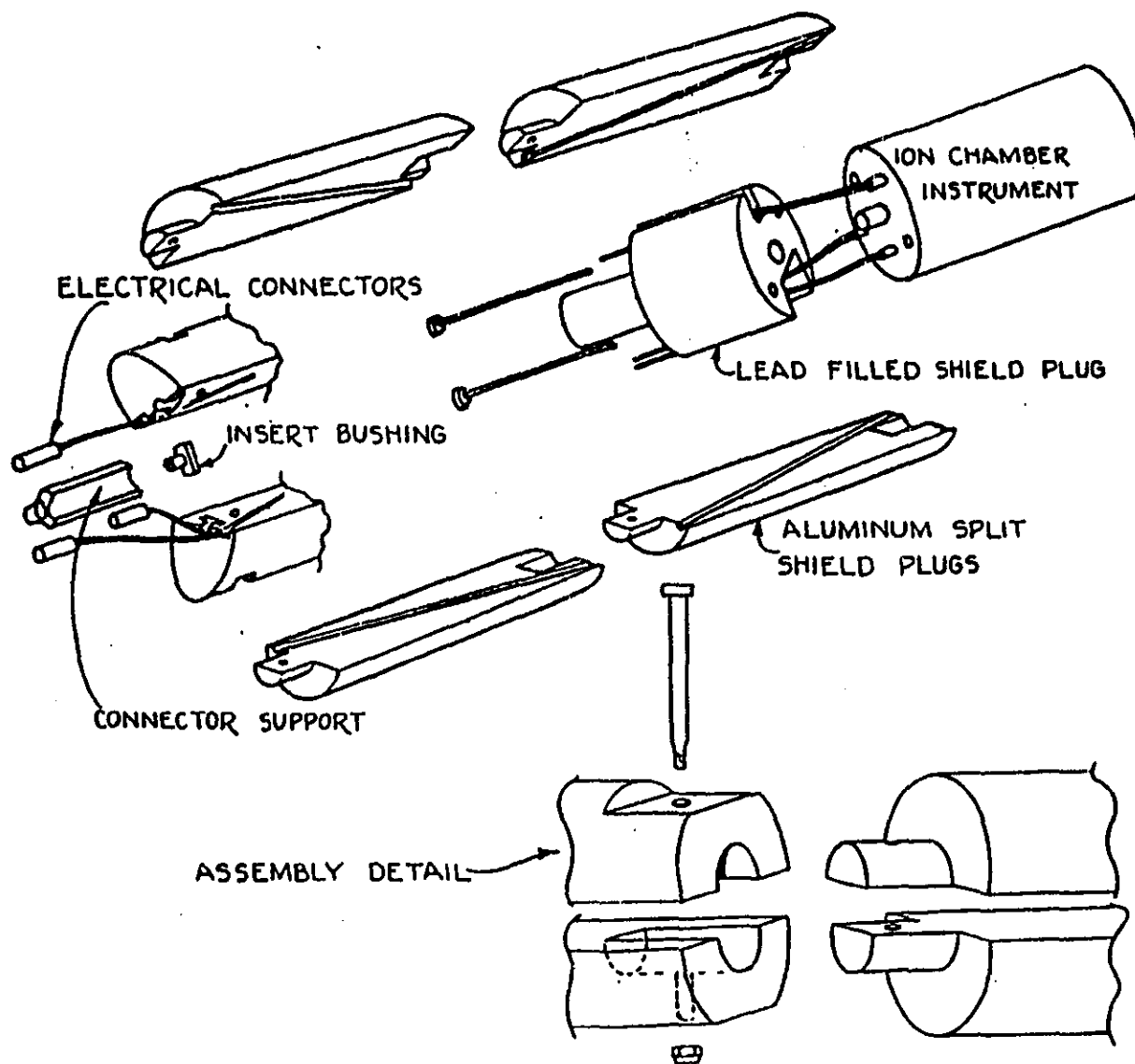


Figure 6-26 Exploded View of Ion Chamber Internal Parts

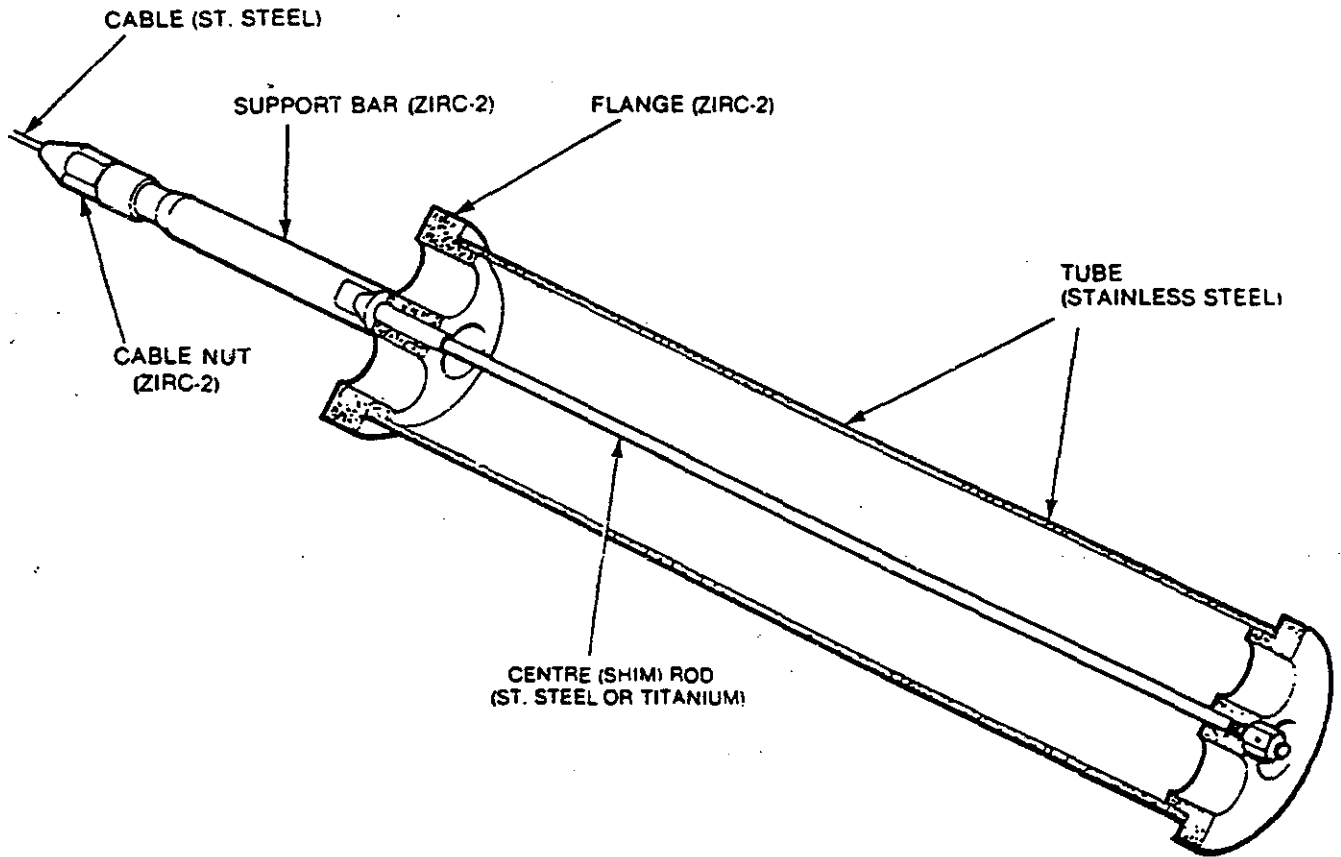


Figure 6-27 Adjuster Element

- 1. MAIN HOUSING
- 2. SHEAVE COVER
- 3. GEAR COVER
- 4. POTENTIOMETER COVER
- 5. MOTOR SUPPORT
- 6. PINION COVER
- 7. MAIN SHAFT
- 8. SHEAVE
- 9. SHEAVE NUT
- 10. SHEAVE LOCK WASHER
- 11. BELLOWS SEAL
- 12. SEAL SPACER
- 13. FIXED BEARING RETAINER
- 14. OIL CATCHER
- 15. SPIROID GEAR
- 16. SPIROID PINION
- 17. GEAR SHIM
- 18. LIMITING END PLATE
- 19. POSITION LIMITING PLATES
- 21. FELT RING
- 23. MOTOR
- 24. POTENTIOMETER DRIVE PULLEY
- 25. POTENTIOMETER
- 101. MAIN SHAFT BEARING
- 102. PINION BEARING
- 103. MAIN SHAFT BEARING
- 104. PINION SHAFT BEARING
- 106. LOCK NUT
- 112. SHAFT ELASTOMER SEAL
- 124. B-INSPECTION PLUG
- 124. A-OIL DRAIN PLUG
- 129. POTENTIOMETER DRIVE BELT
- 136. } IMPACT COUPLING
- 137. }
- 138. OIL RECAPTURE CHAMBER

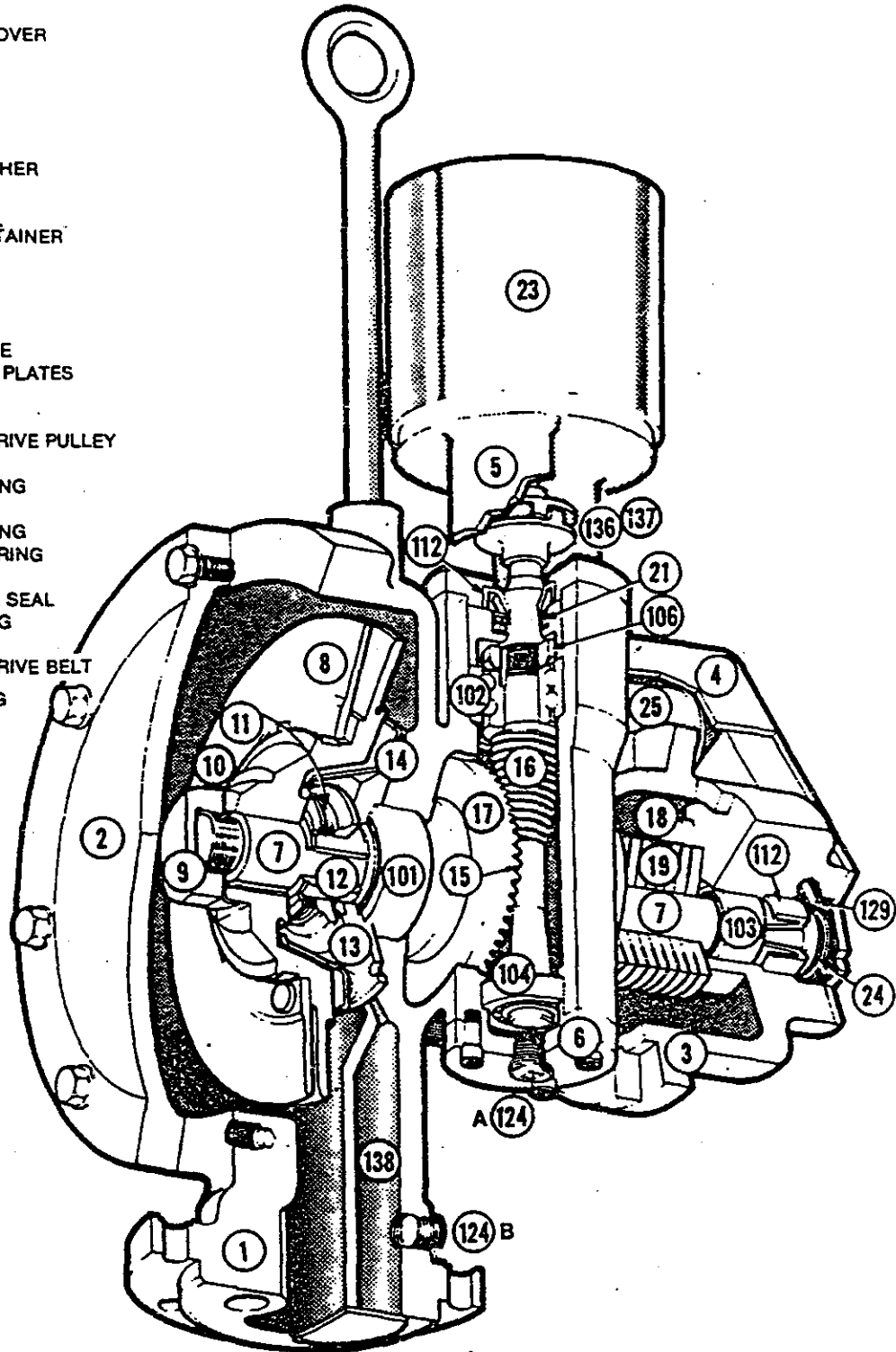


Figure 6-28 Adjuster Drive Mechanism

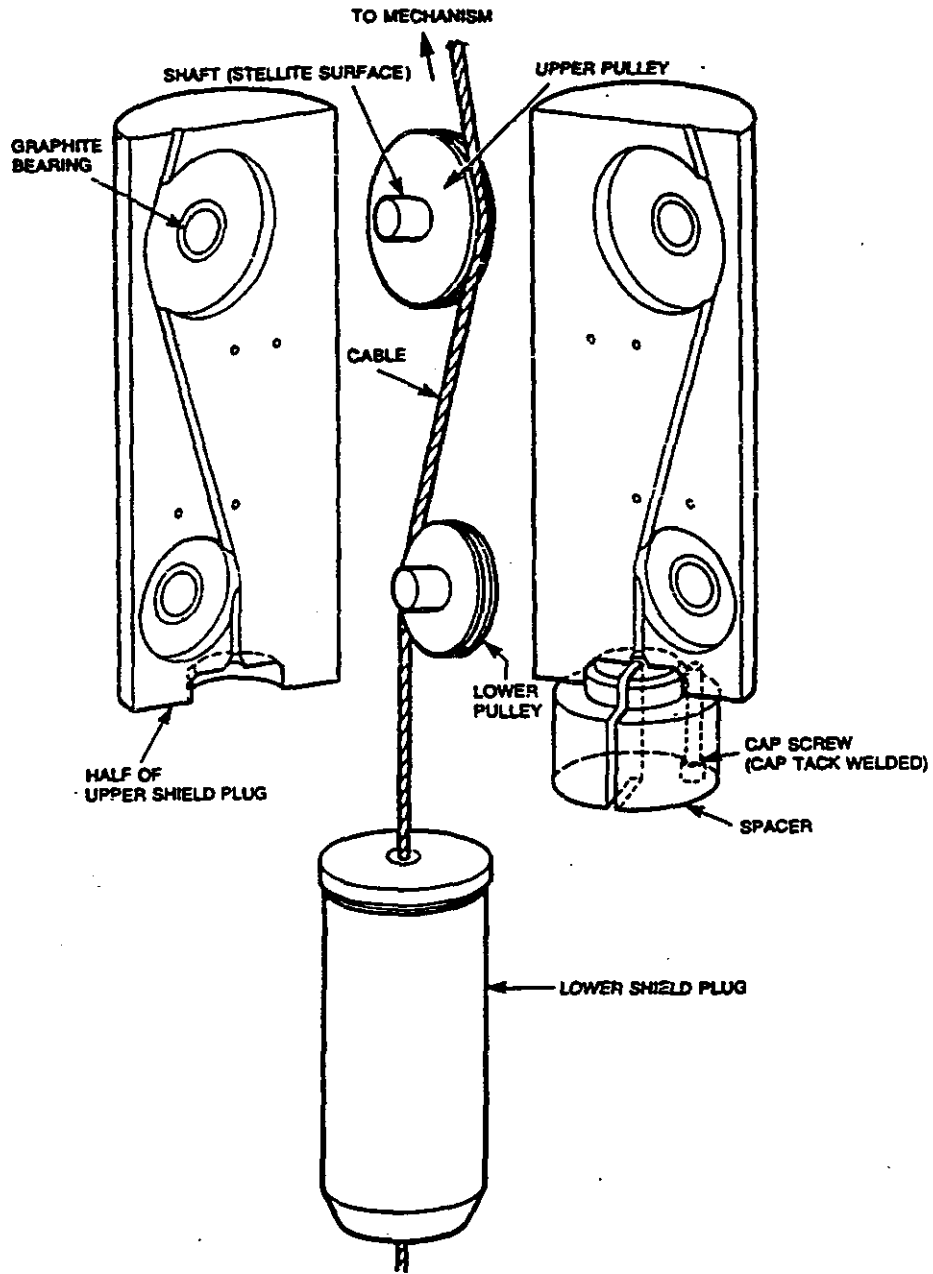


Figure 6-29 Adjuster Upper and Lower Shield Plugs

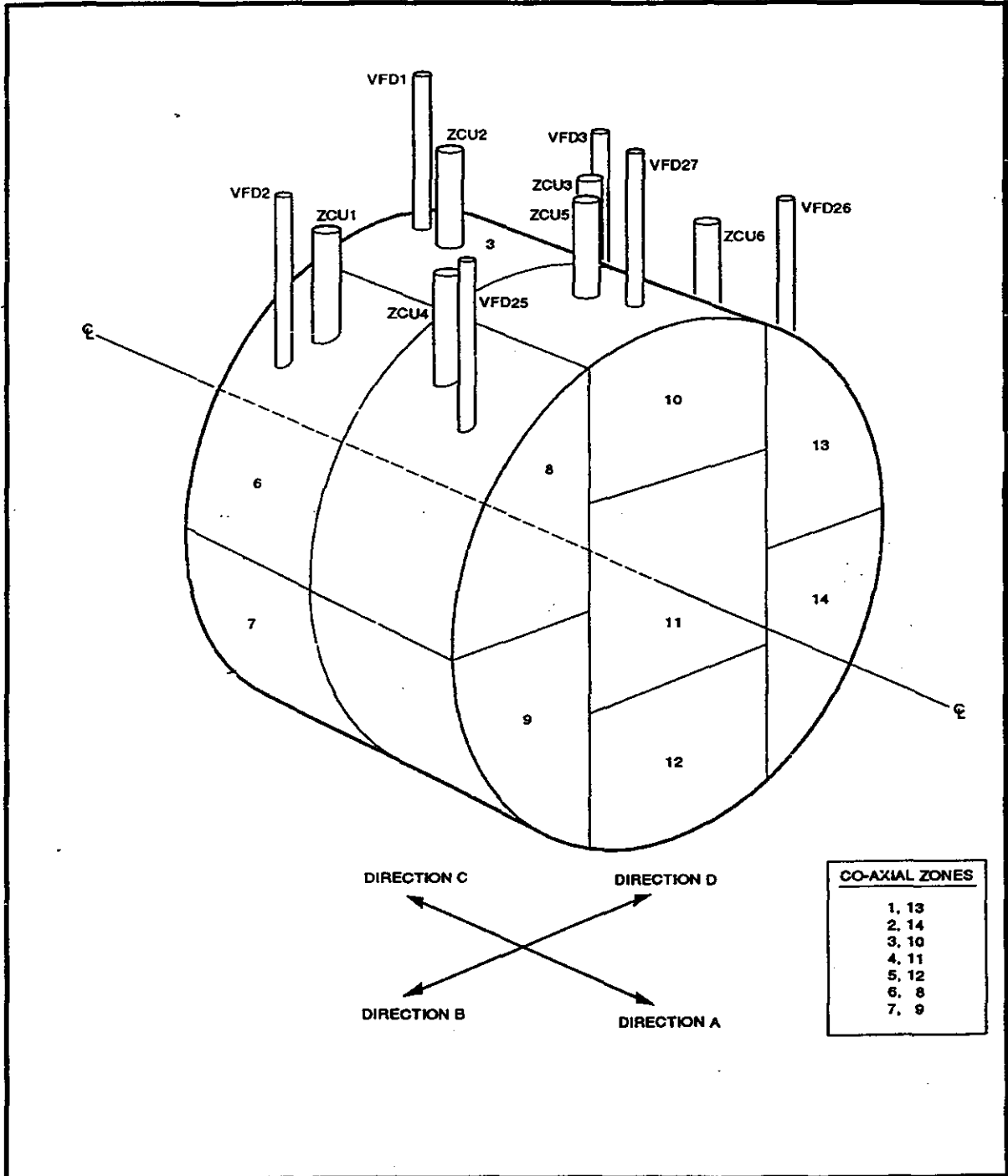


Figure 6-30 Layout of Control Zones in the Core

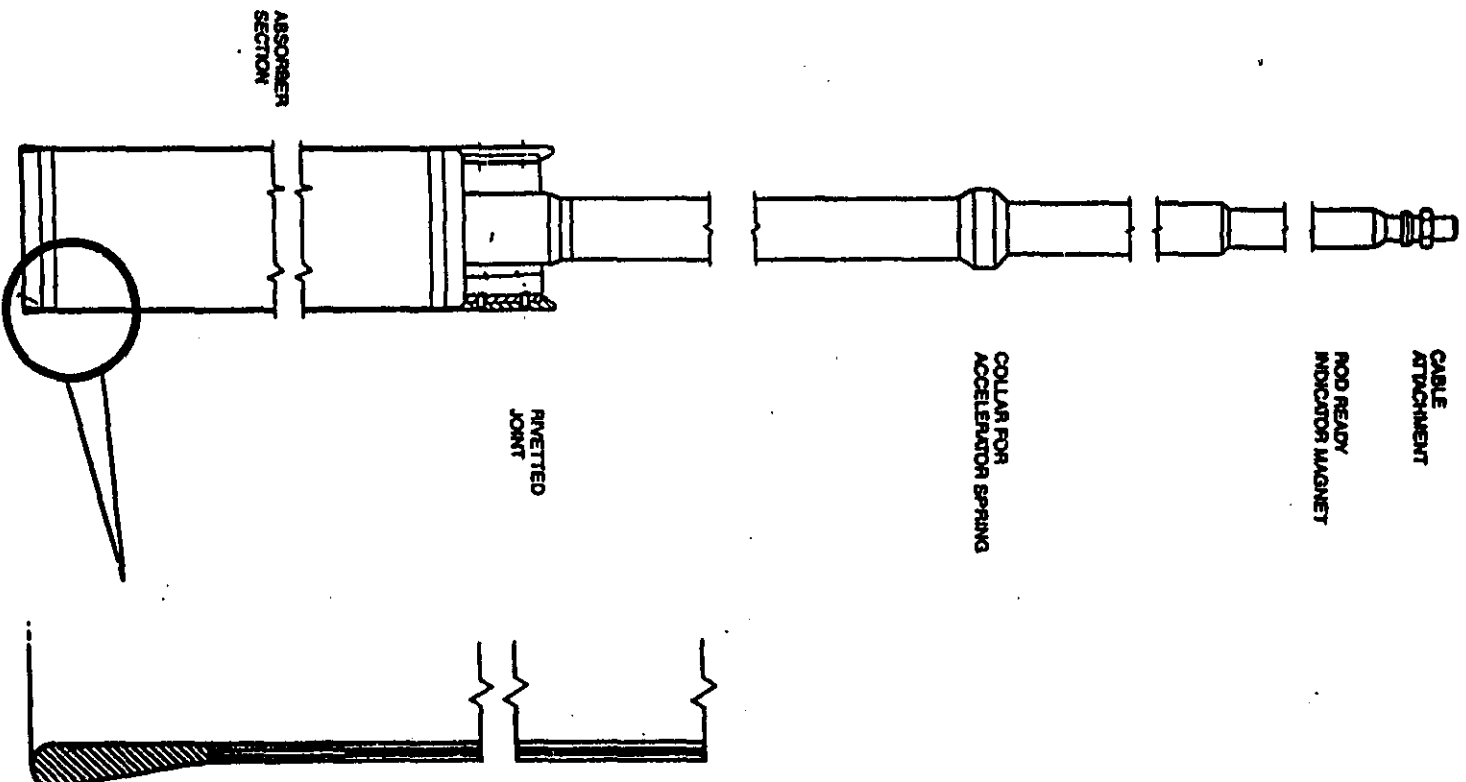
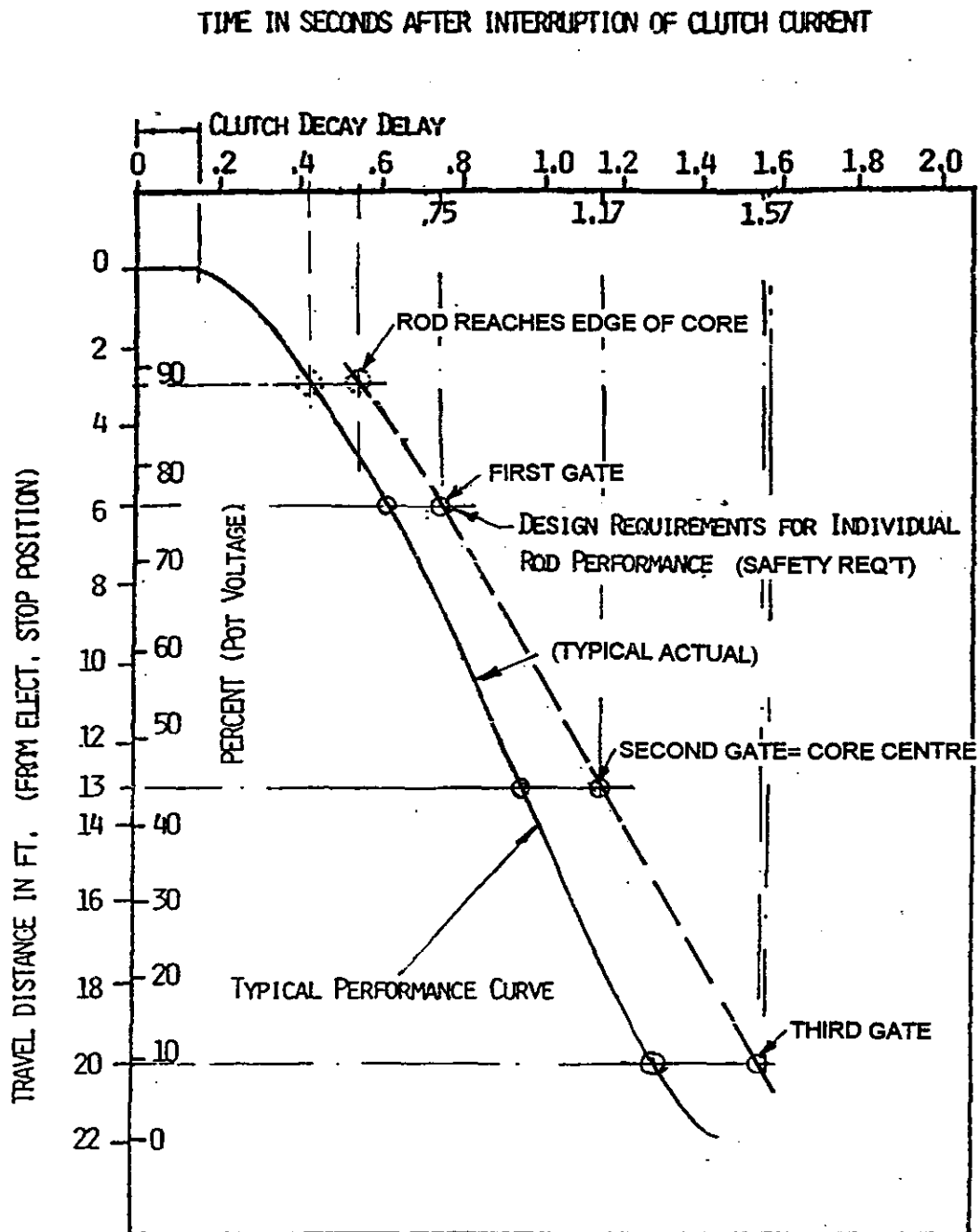


Figure 6-31 SHUTDOWN ROD



600 MW SHUTOFF ROD DROP CURVE
 100 LB SPRING ASSIST.
 93 LB ROD.

Figure 6-32 Shutoff Rod Drop Curve

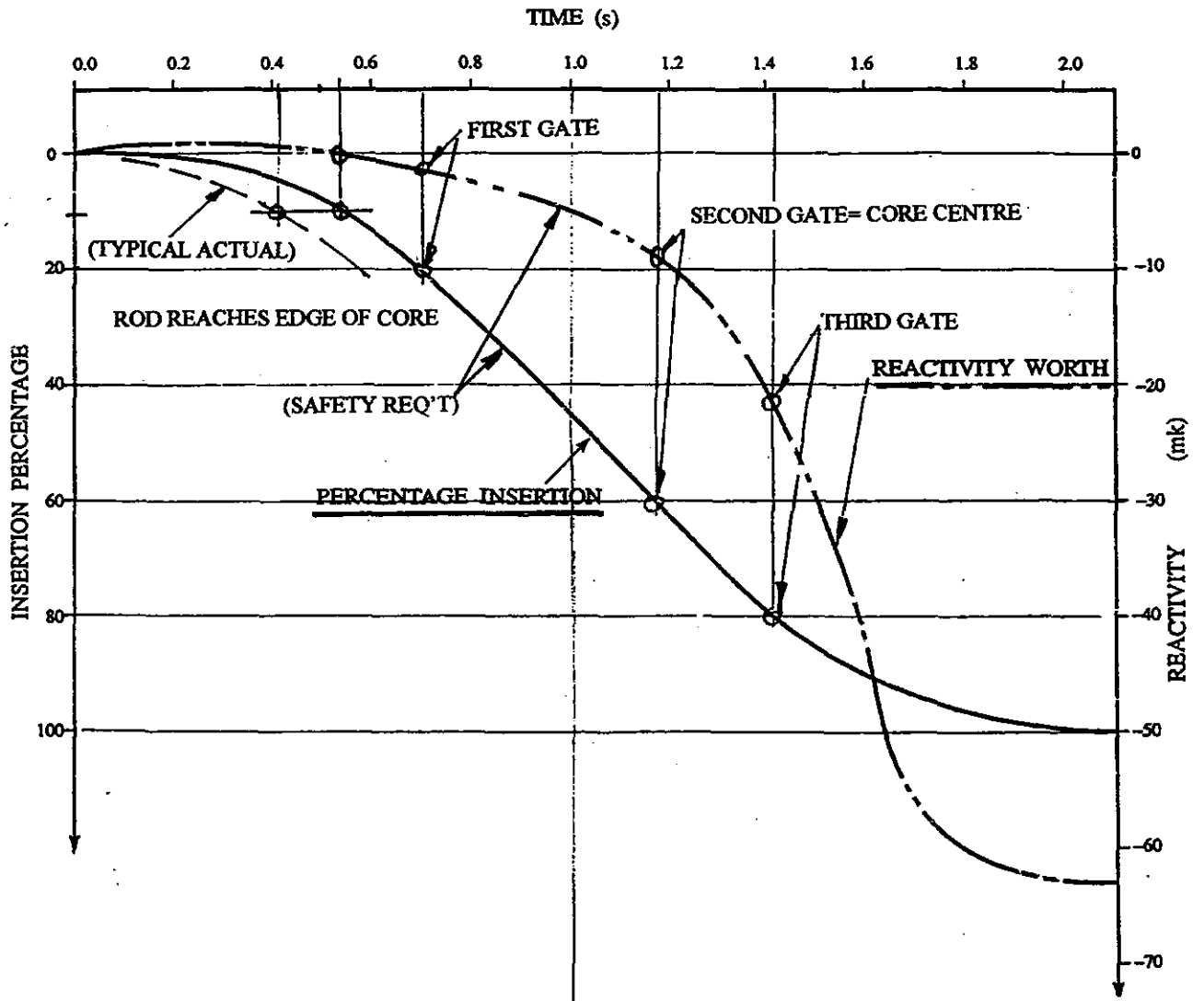


Figure 6-33 Shutoff Rod Insertion and Reactivity Worth

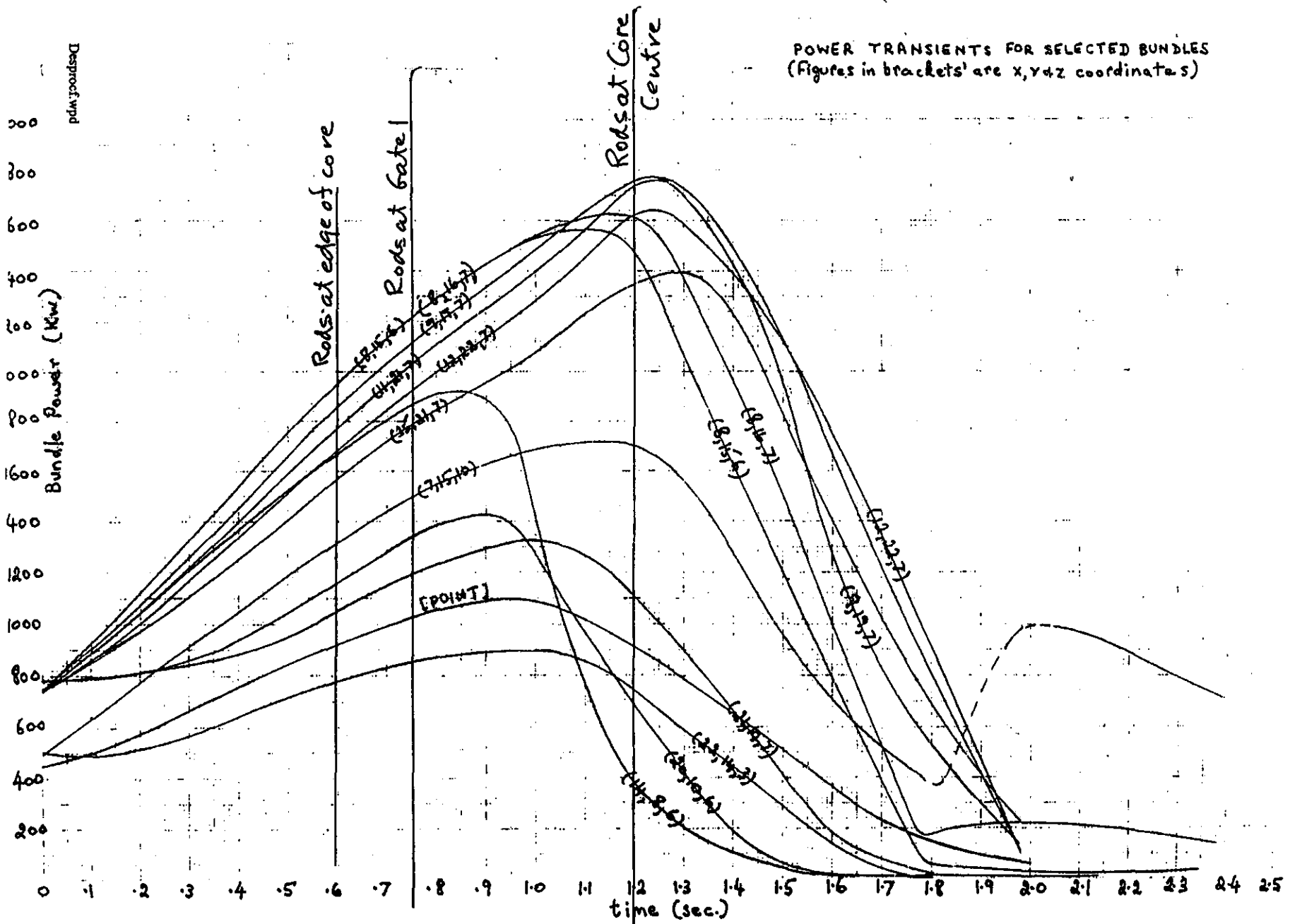


Figure 8.24 Power Transient in a CANDU Core Following

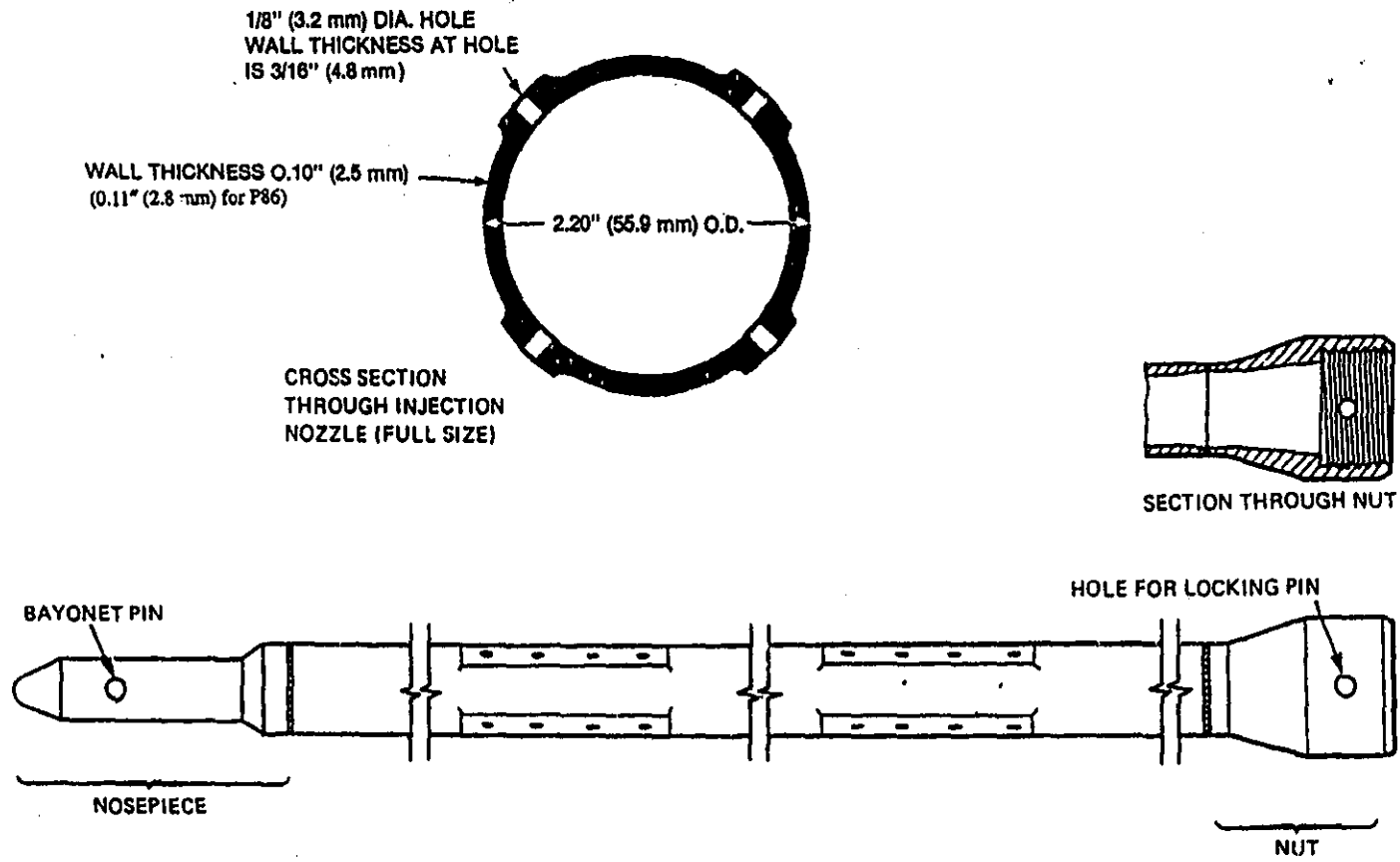
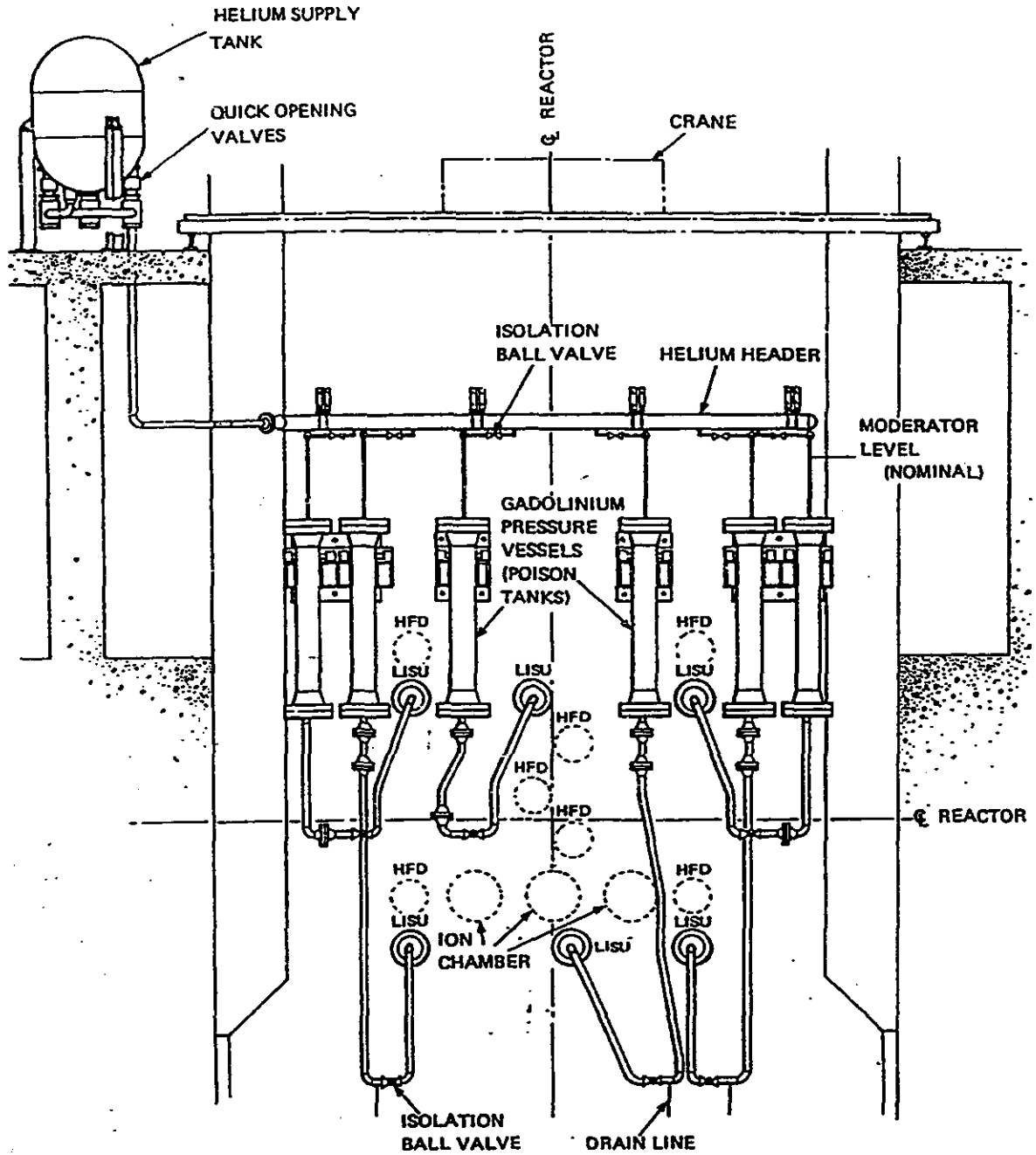


Figure 6-35 Liquid Injection Nozzle



'LISU' INDICATES LIQUID INJECTION SHUTDOWN UNITS
 'HFD' INDICATES HORIZONTAL FLUX DETECTOR UNITS

Figure 6-36 Liquid Injection Shutdown System

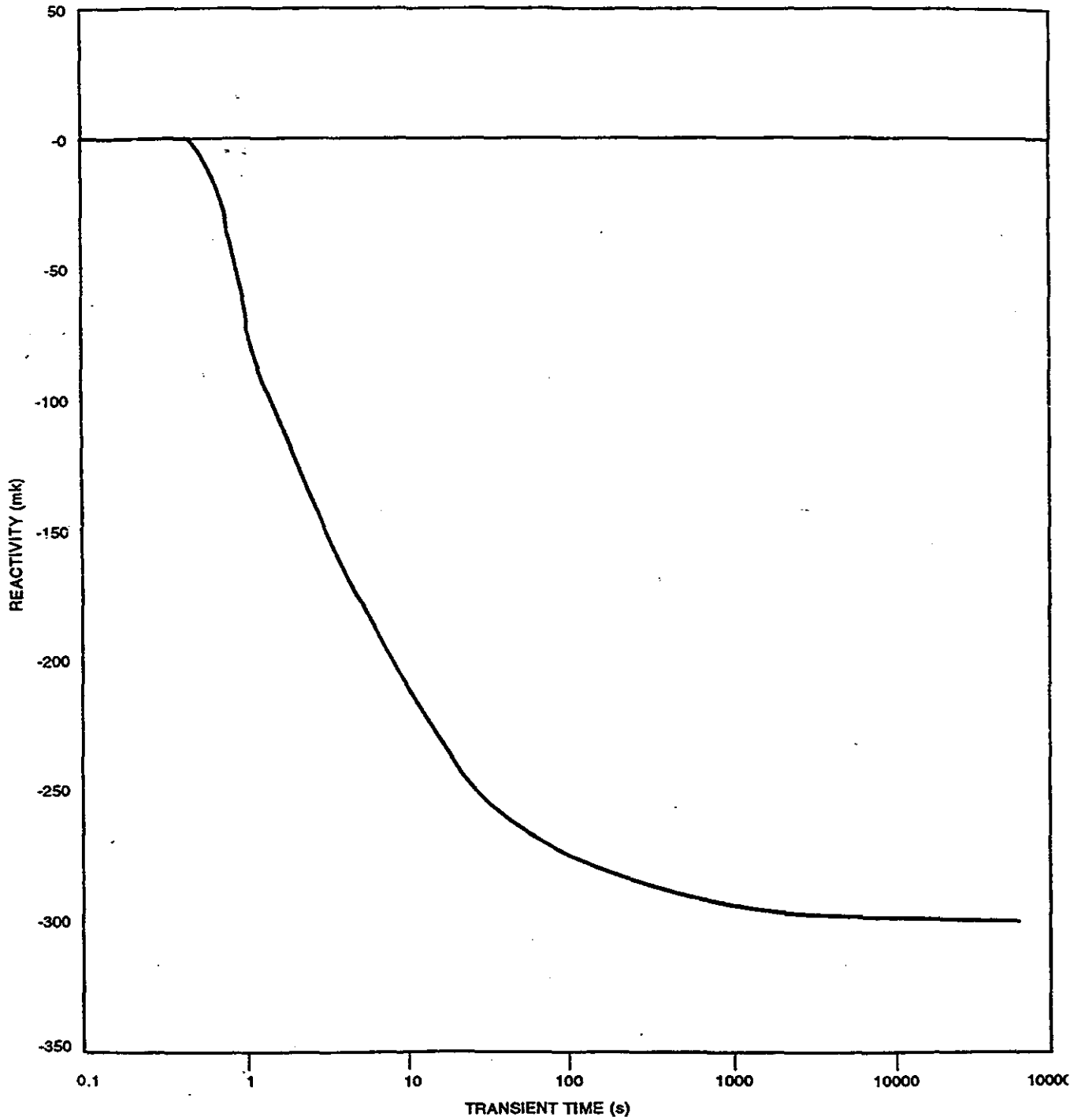


Figure 6-37 Shutdown System No. 2 Negative Reactivity Insertion Rate

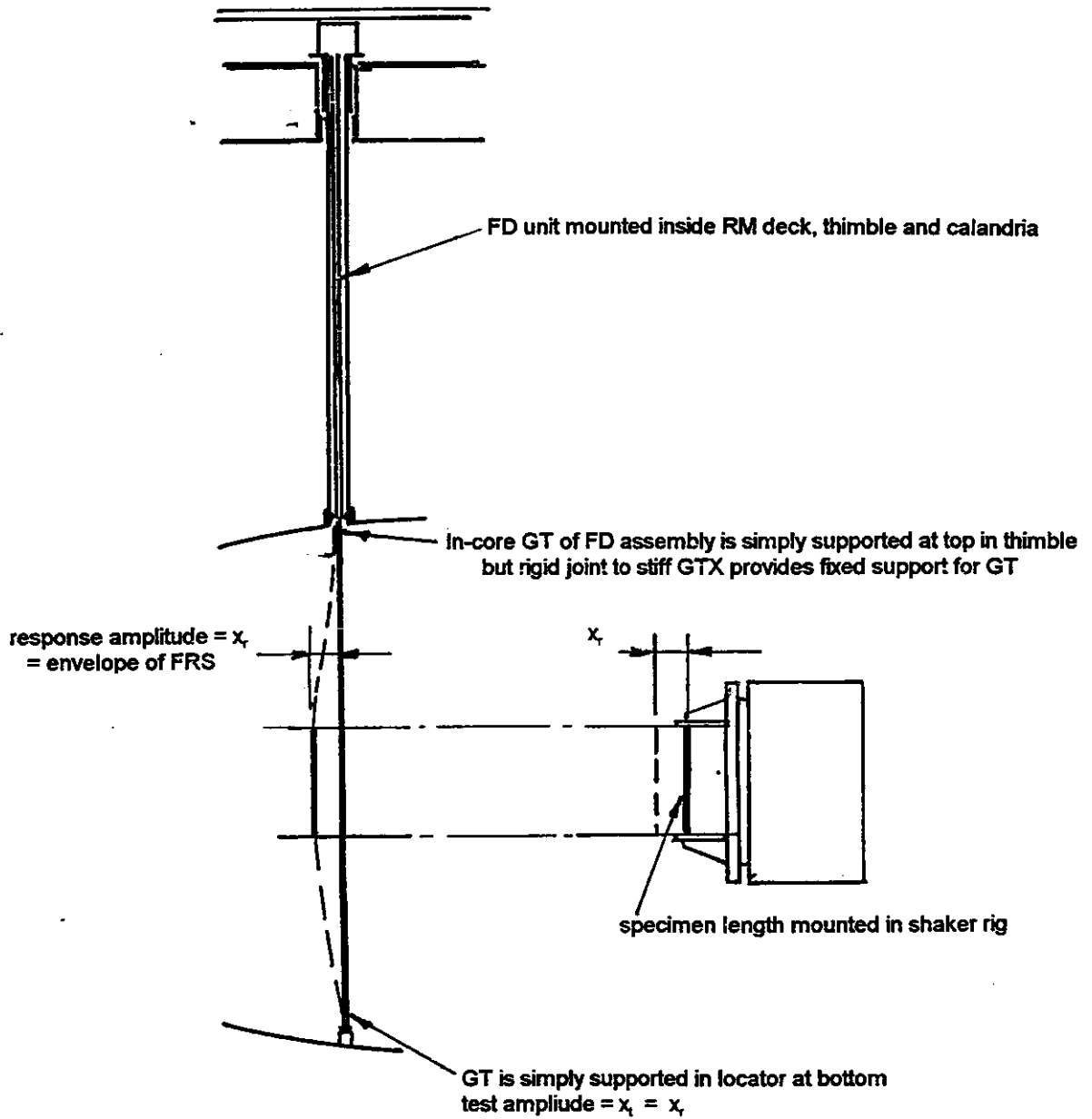
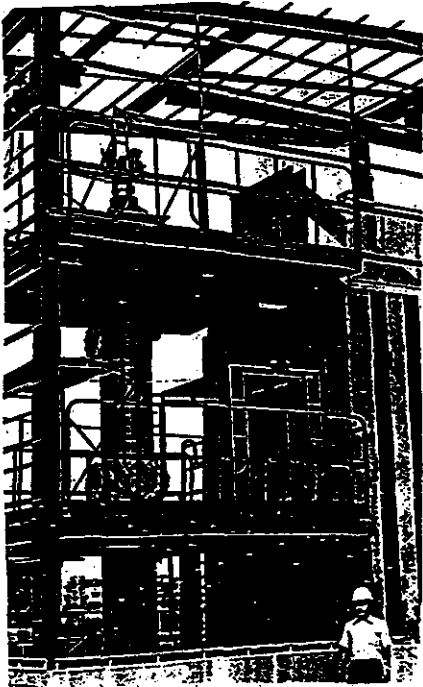
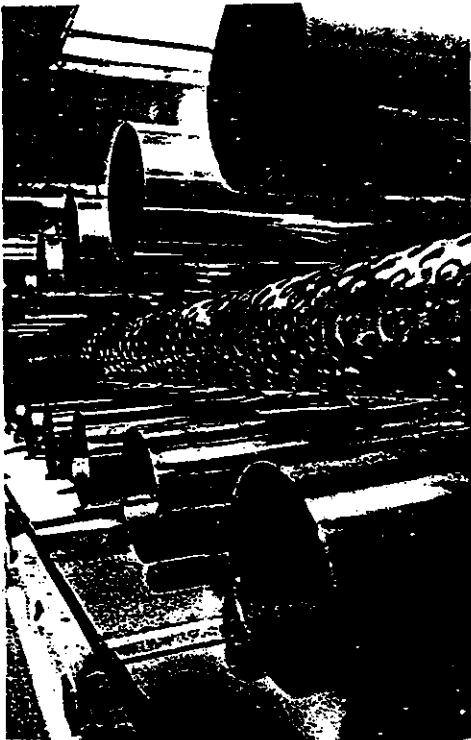


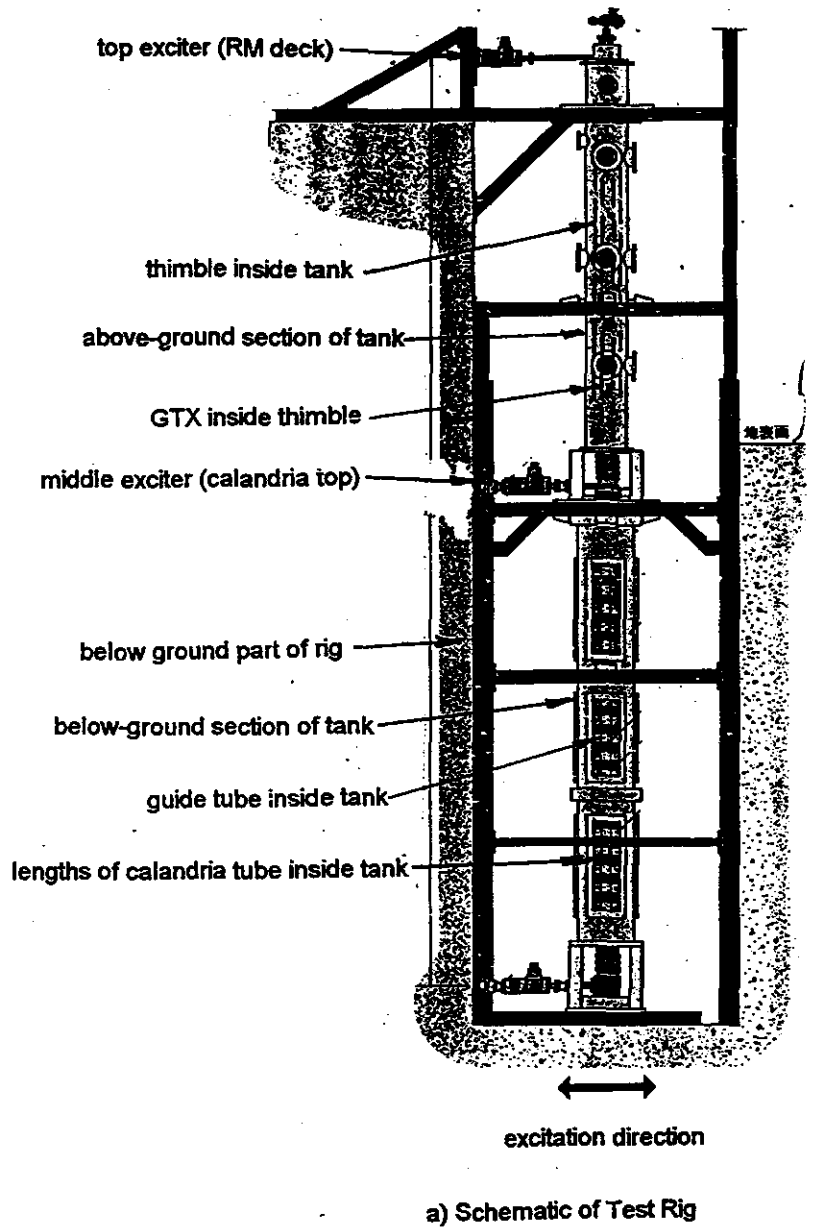
Figure 6-38 Seismic Test of a Flux Detector Unit

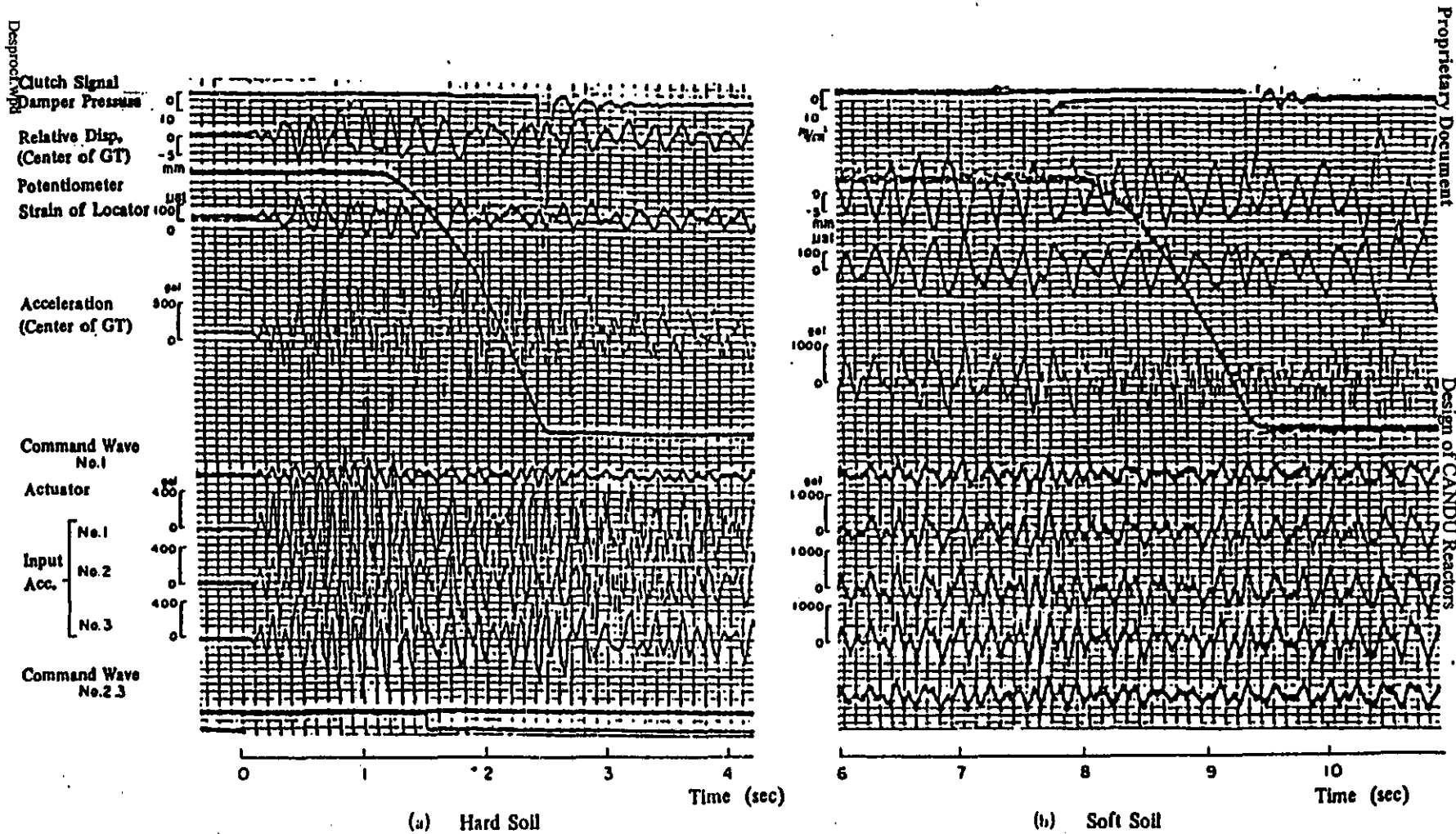


(b) Photograph of above-ground part of rig



(c) Guide tube between lengths of calandria tube





Proprietary Document
 Design of CANDU Reactors

Figure 6-40 Trace Recording for SOR Seismic Test